

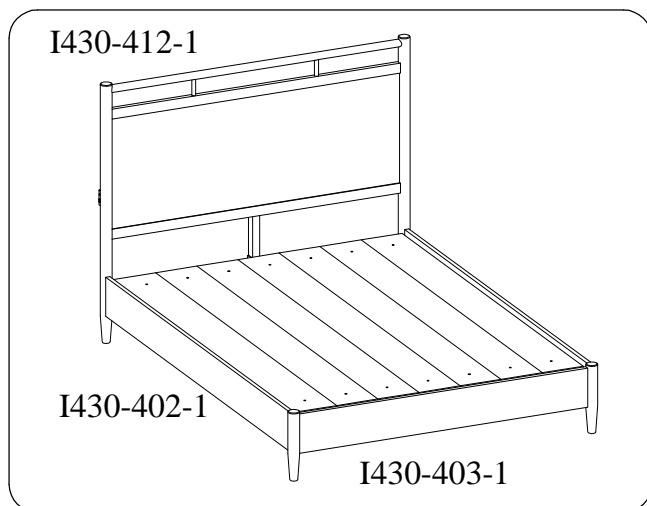


ITEM NO: I430-412-1 Queen Panel HB
I430-402-1 Queen Rails w/ Decking
I430-403-1 Queen Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-402-1

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		12 PCS
F	Wood Screw #4 x 3/4"		14 PCS
G	Bolt Ø1/4" x 1-1/4"		10 PCS
H	Lock Washer Ø1/4"		10 PCS
I	Flat Washer Ø1/4" x 3/4"		10 PCS
J	Allen Wrench M4		1 PC

COMPONENTS LIST: I430-412-1

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-402-1

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-403-1

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

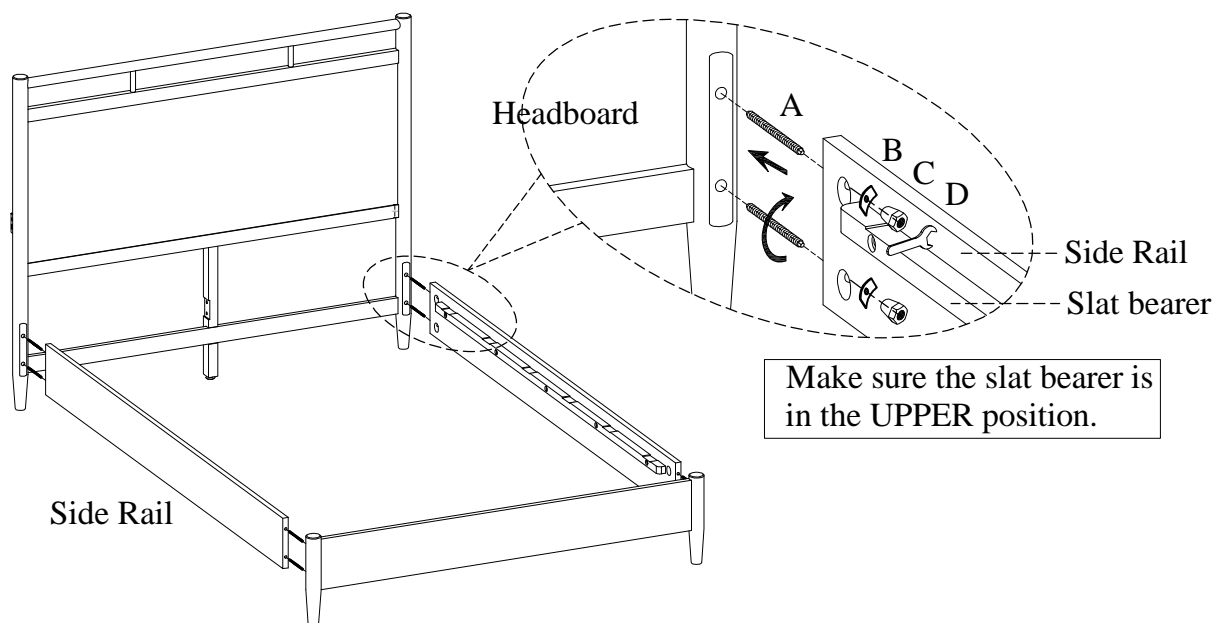
WARNING! Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.

FOR INDOOR USE ONLY

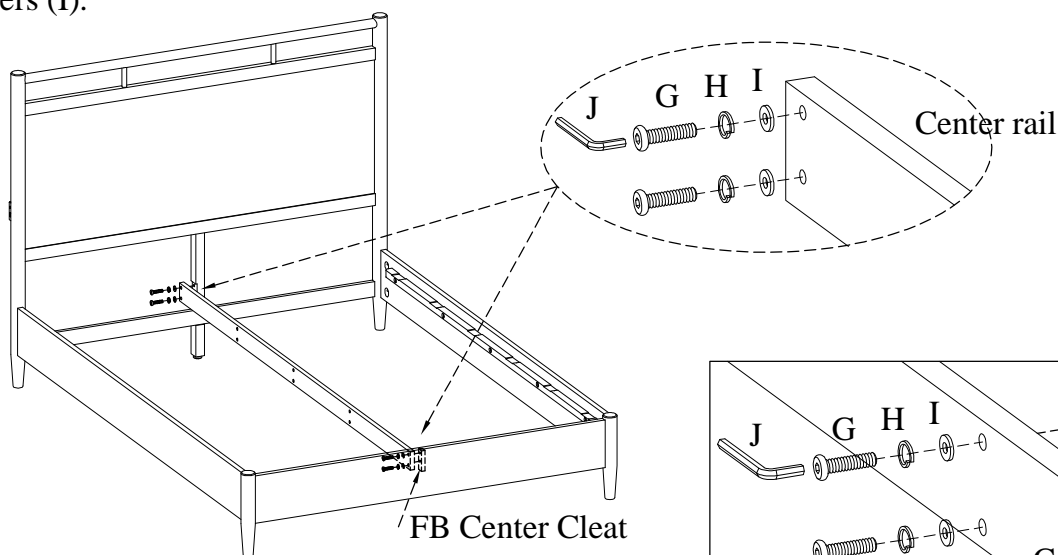


ITEM NO: I430-412-1 Queen Panel HB
I430-402-1 Queen Rails w/ Decking
I430-403-1 Queen Low Profile FB

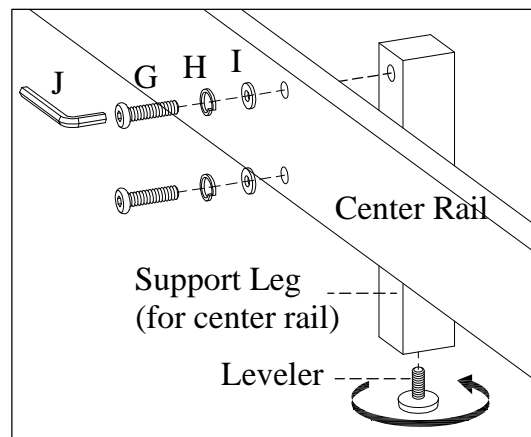
STEP 1: Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



STEP 2: The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (G), lock washers (H) and flat washers (I).



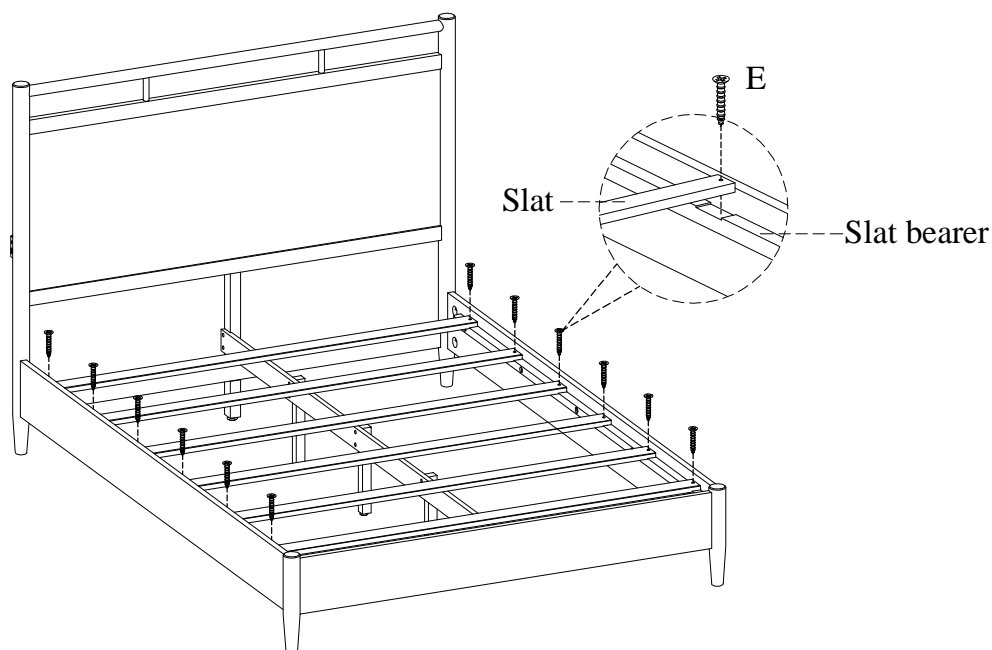
STEP 3: Attach 3 support legs (for center rail) to the center rail using 6 bolts (G), lock washers (H) and flat washers (I). Use the allen wrench (J) to tighten all of the bolts.



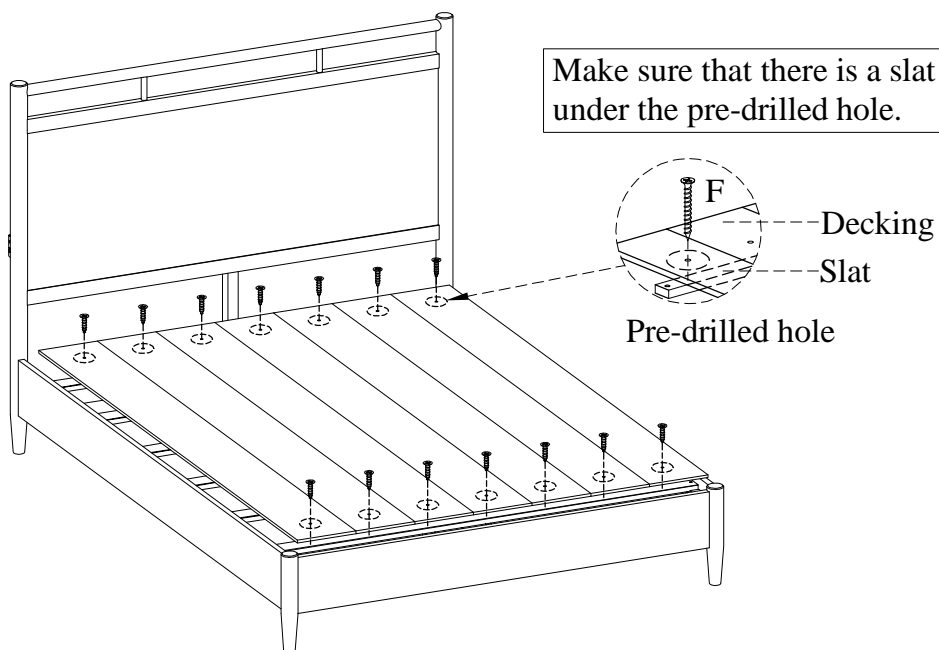


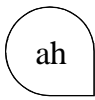
ITEM NO: I430-412-1 Queen Panel HB
I430-402-1 Queen Rails w/ Decking
I430-403-1 Queen Low Profile FB

STEP 4: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



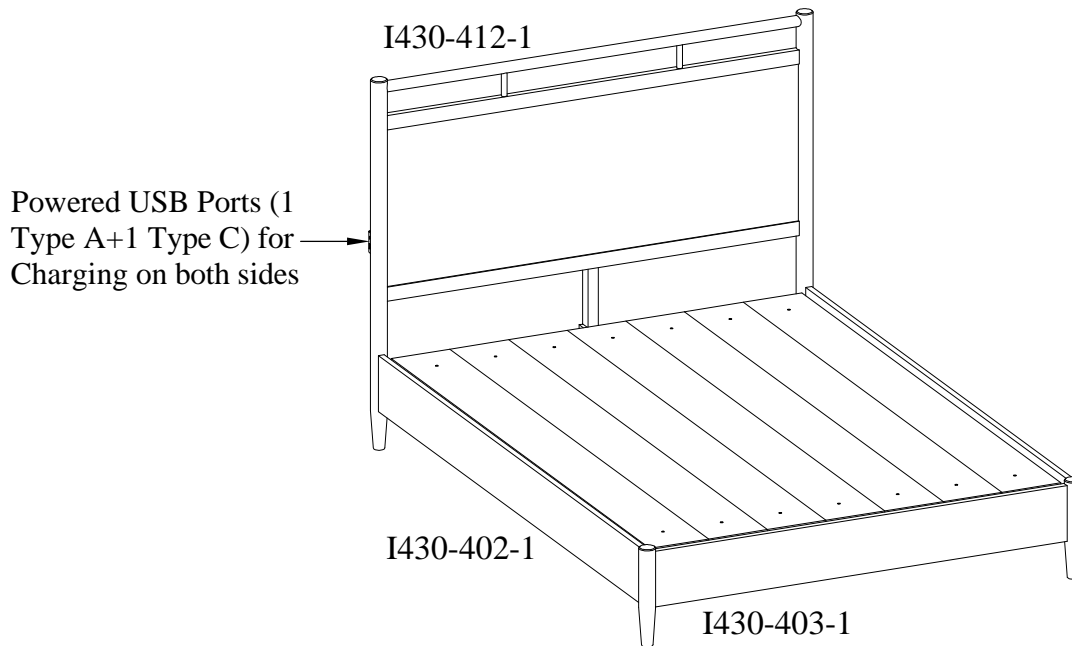
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-412-1 Queen Panel HB
I430-402-1 Queen Rails w/ Decking
I430-403-1 Queen Low Profile FB

FUNCTIONALITY INSTRUCTION



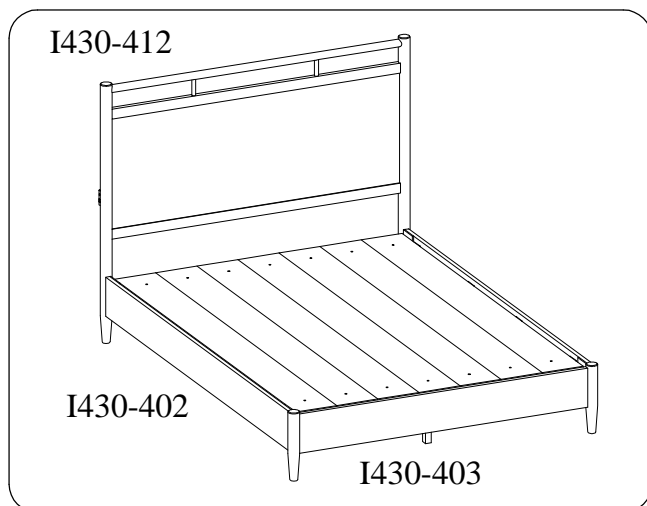


ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-402

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		14 PCS

COMPONENTS LIST: I430-412

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-402

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		7 PCS

COMPONENTS LIST: I430-403

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

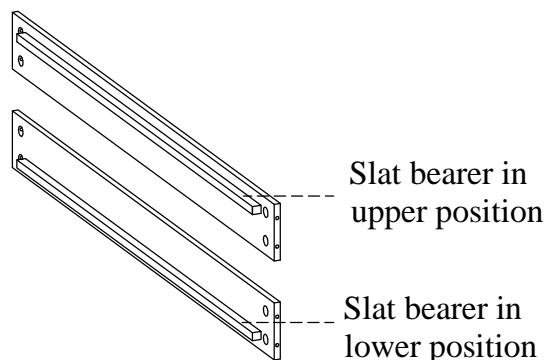
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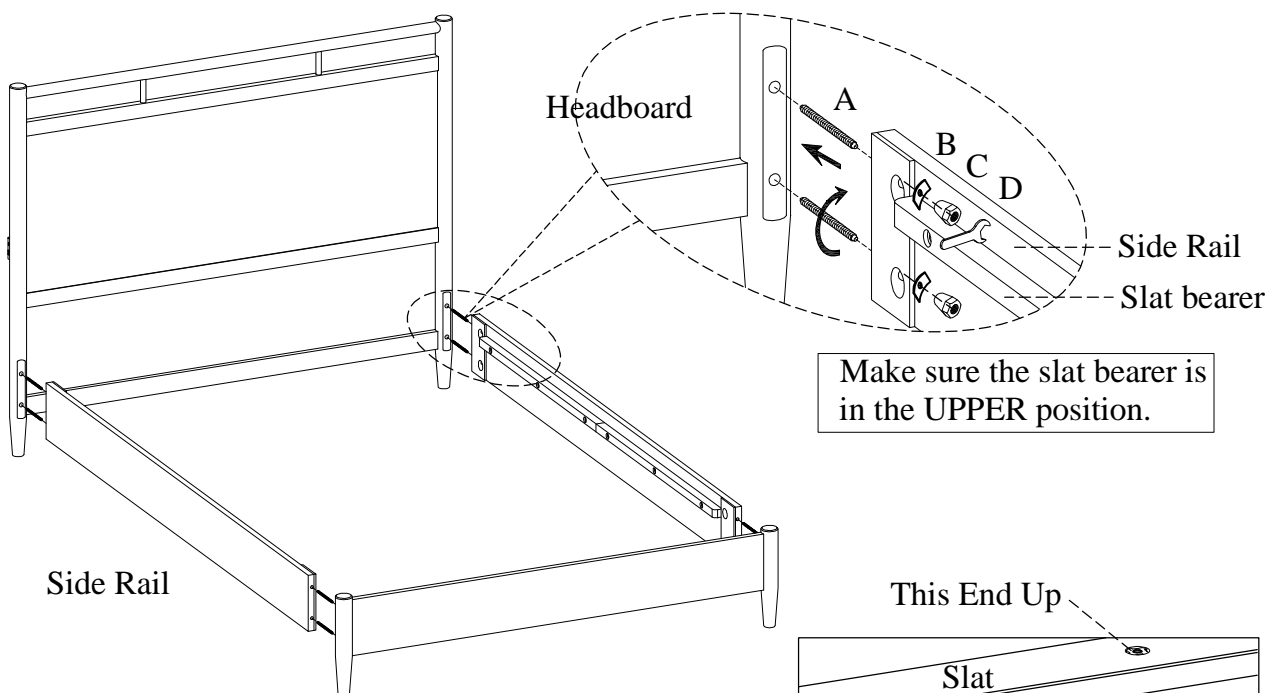
ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

STEP 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment as **OPTION 1** and the slat bearers are in **LOWER POSITION** prior to attachment as **OPTION 2**.

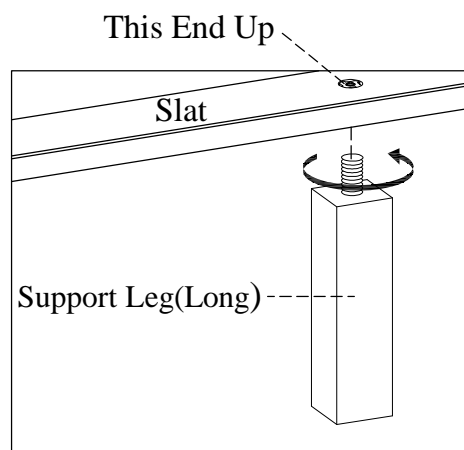


OPTION 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in **STEP 2**.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **UPPER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



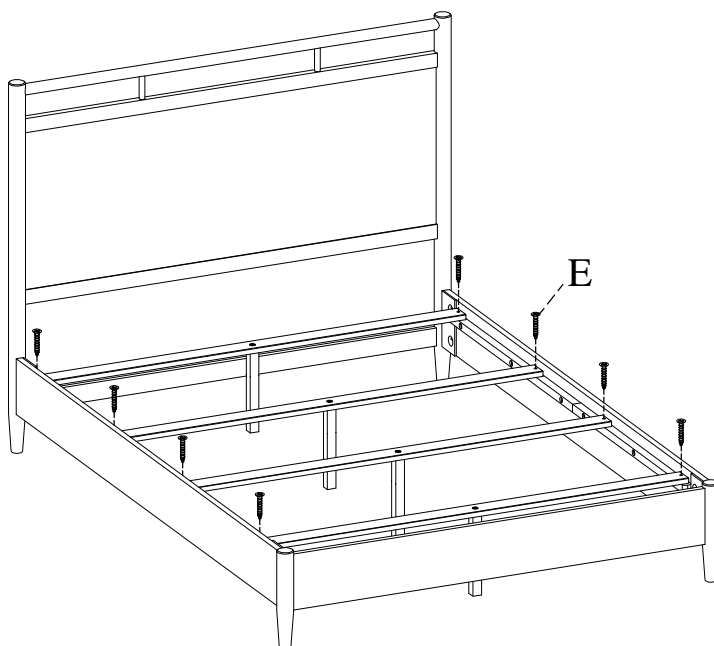
STEP 3: Attach the support legs(long) to the slats as shown right.



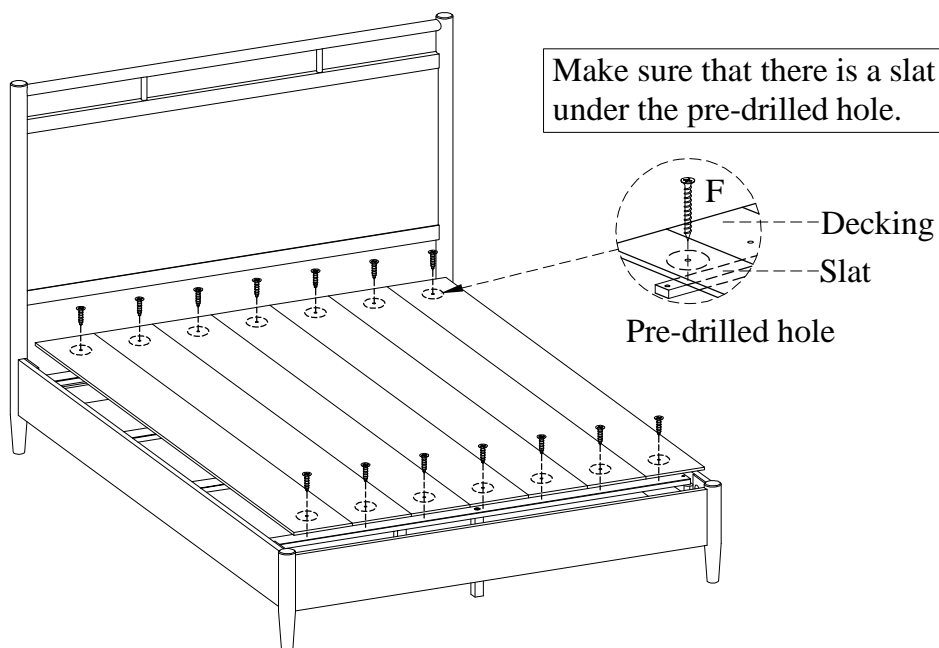


ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



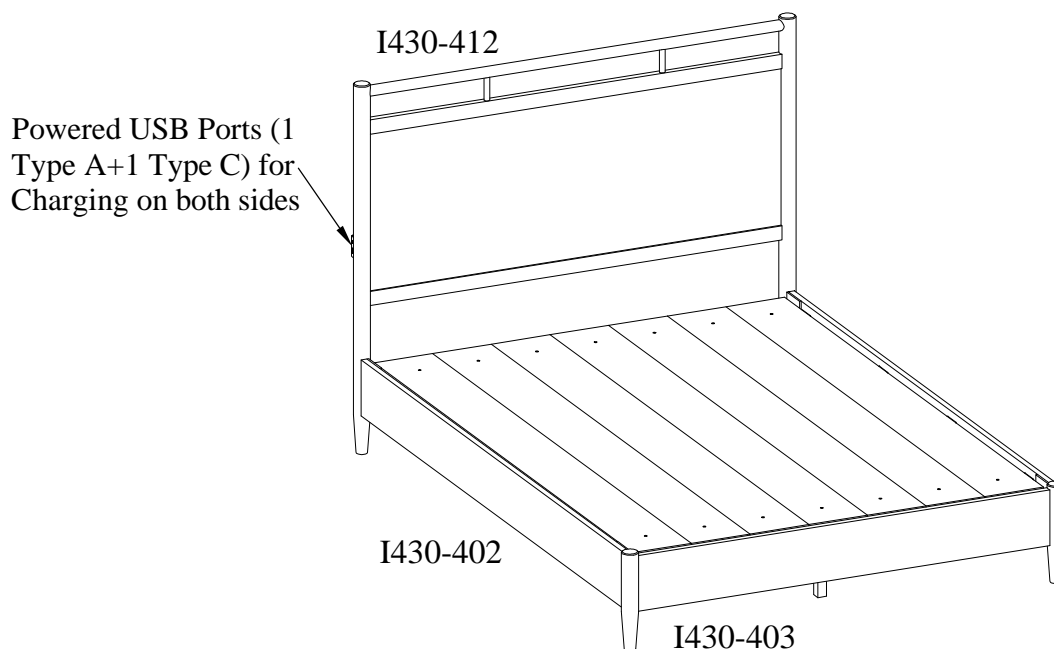
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





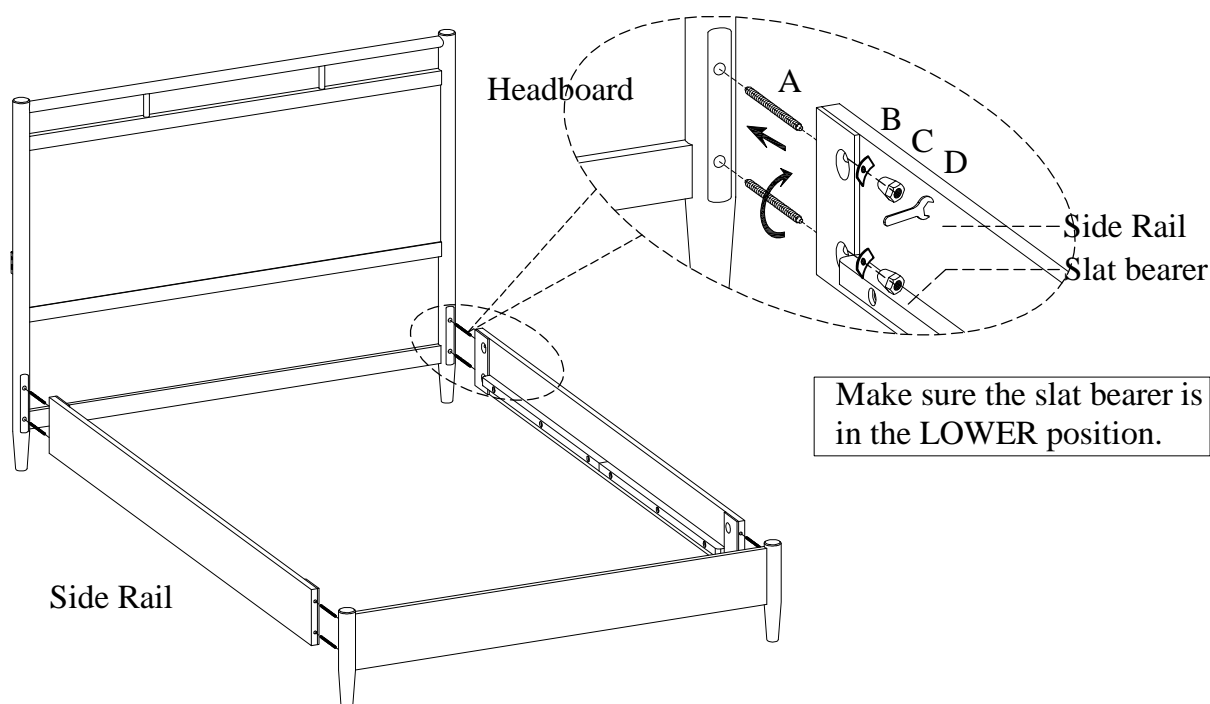
ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

FUNCTIONALITY INSTRUCTION



OPTION 2: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **LOWER POSITION** prior to attachment in STEP 2.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **LOWER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

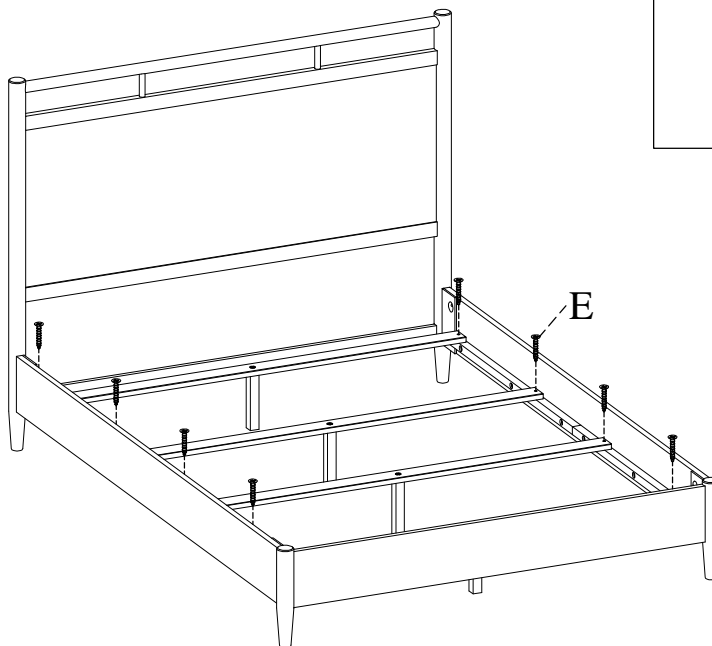
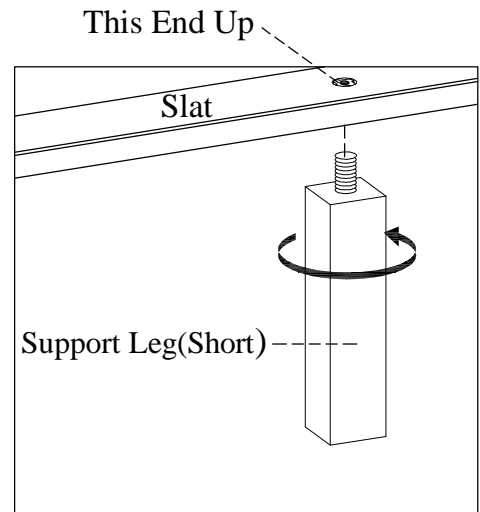




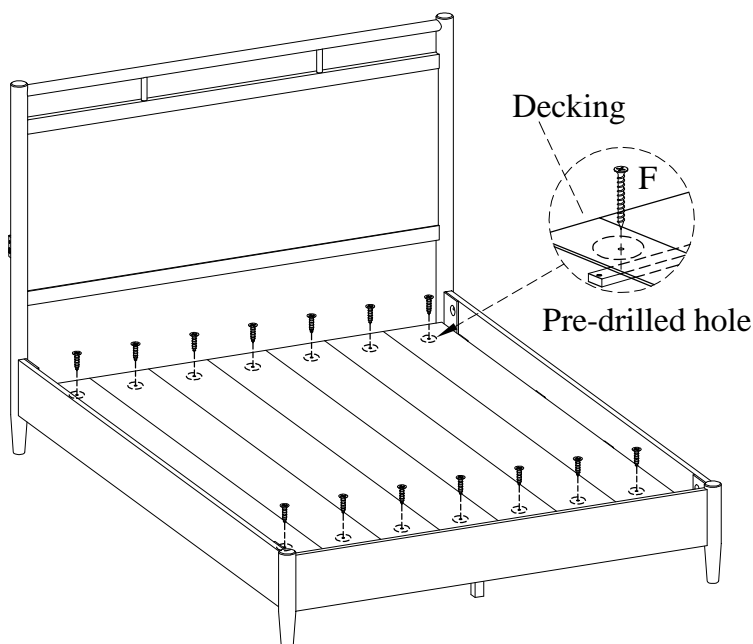
ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

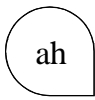
STEP 3: Attach the support legs(short) to the slats as shown right.

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



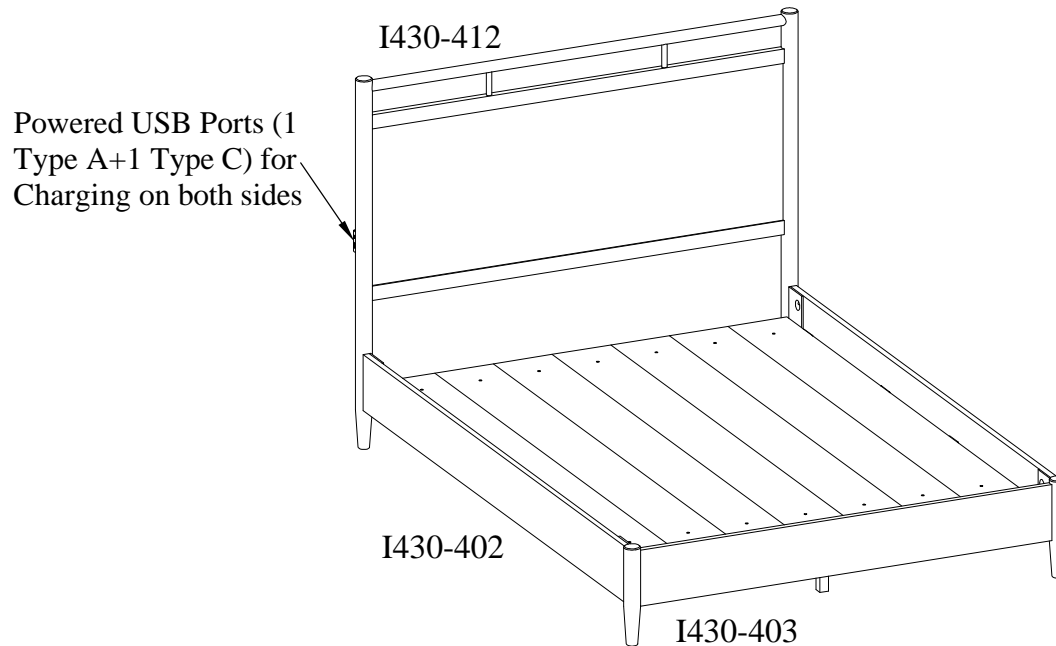
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-412 Queen Panel HB
I430-402 Queen Rails w/ Decking
I430-403 Queen Low Profile FB

FUNCTIONALITY INSTRUCTION



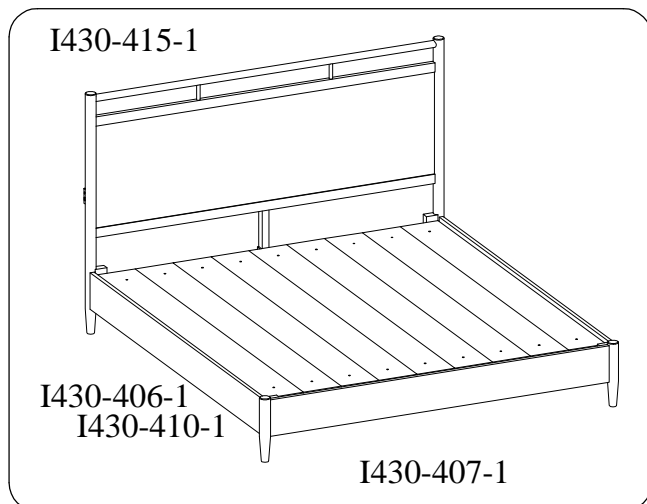


ITEM NO: I430-415-1 King Panel HB
I430-406-1 King Rails w/ Decking
I430-410-1 Cal King Rails w/ Decking
I430-407-1 King Low Profile FB

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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-406-1/410-1

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		12 PCS
F	Wood Screw #4 x 3/4"(only for -406)		18 PCS
F	Wood Screw #4 x 3/4"(only for -410)		16 PCS
G	Wood Cap (only for -410-1)		8 PCS
H	Bolt Ø1/4" x 1-1/4"		10 PCS
I	Lock Washer Ø1/4"		10 PCS
J	Flat Washer Ø1/4" x 3/4"		10 PCS
K	Allen Wrench M4		1 PC

COMPONENTS LIST: I430-415-1

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-406-1

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		9 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-410-1

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		6 PCS
3	Decking		8 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-407-1

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

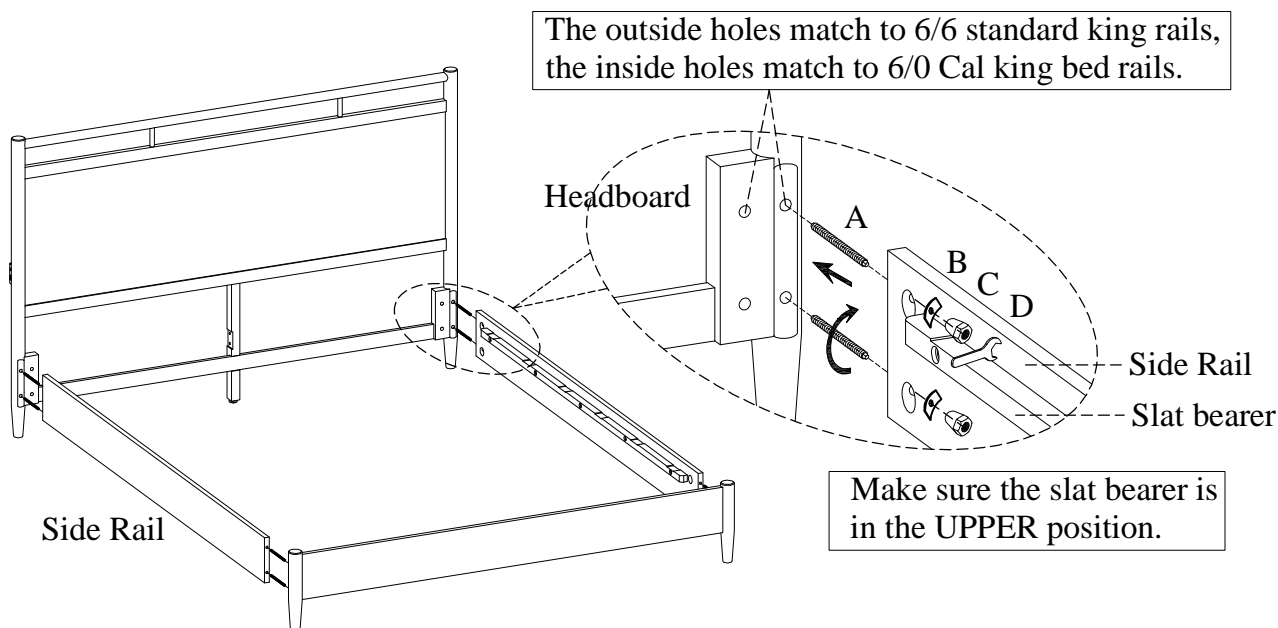
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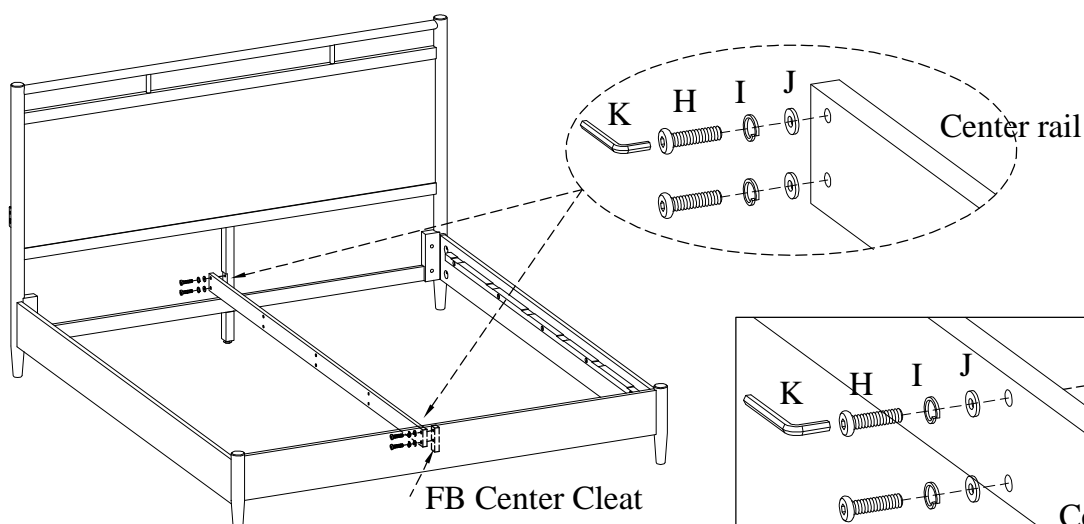


ITEM NO: I430-415-1 King Panel HB
I430-406-1 King Rails w/ Decking
I430-410-1 Cal King Rails w/ Decking
I430-407-1 King Low Profile FB

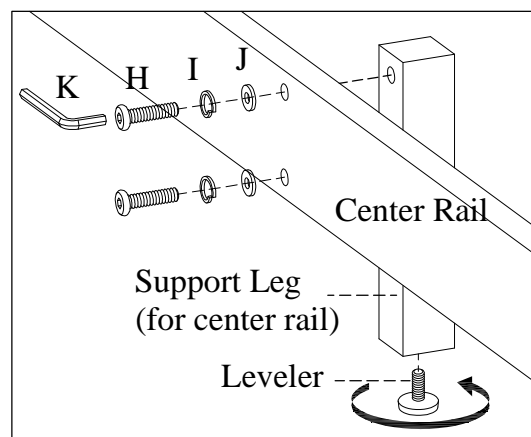
STEP 1: Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



STEP 2: The standard king center rail is in the King rails carton, and the Cal king center rail is in the Cal King rails carton. Attach the appropriate center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (H), lock washers (I) and flat washers (J).



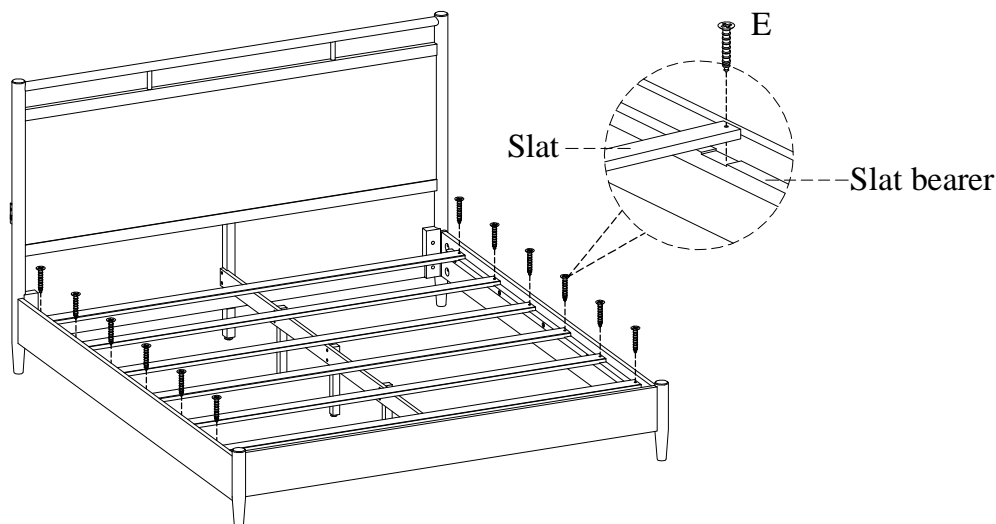
STEP 3: Attach 3 support legs (for center rail) to the center rail using 6 bolts (H), lock washers (I) and flat washers (J). Use the allen wrench (K) to tighten all of the bolts.



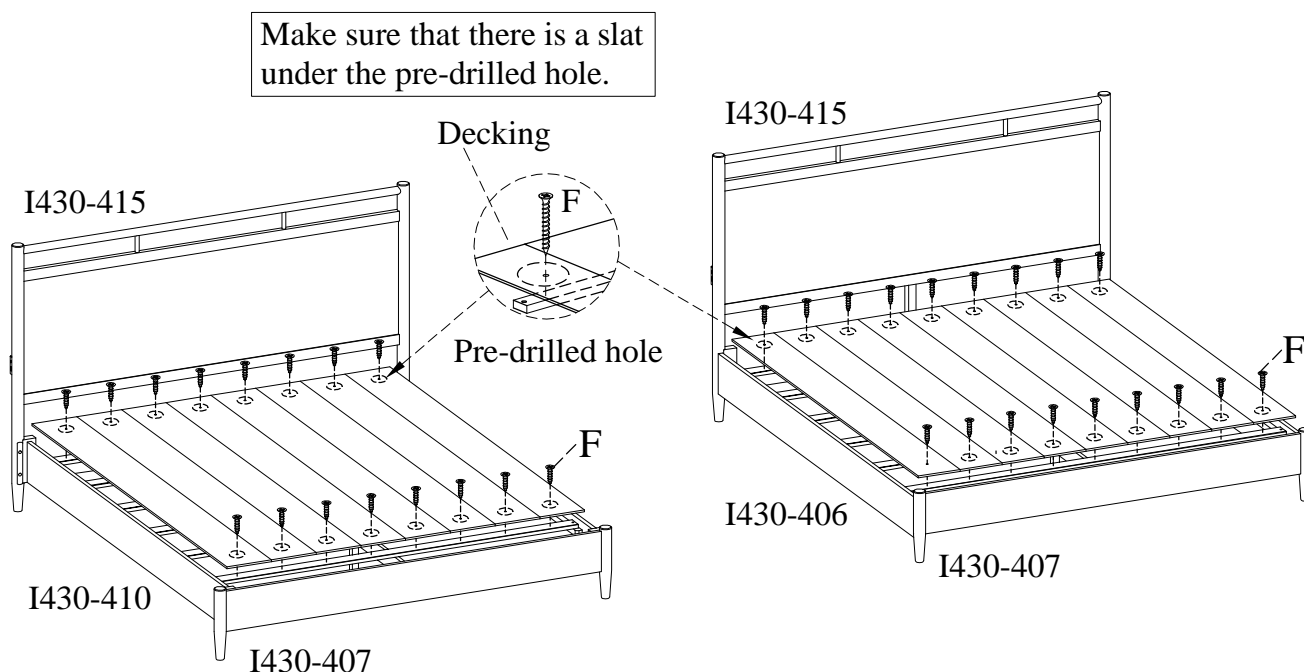


ITEM NO: I430-415-1 King Panel HB
I430-406-1 King Rails w/ Decking
I430-410-1 Cal King Rails w/ Decking
I430-407-1 King Low Profile FB

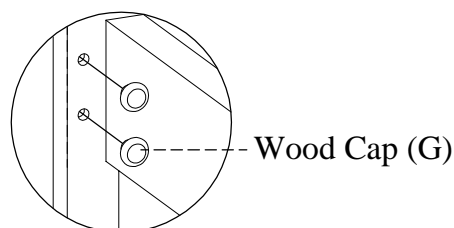
STEP 4: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



STEP 5: Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.



STEP 6: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.

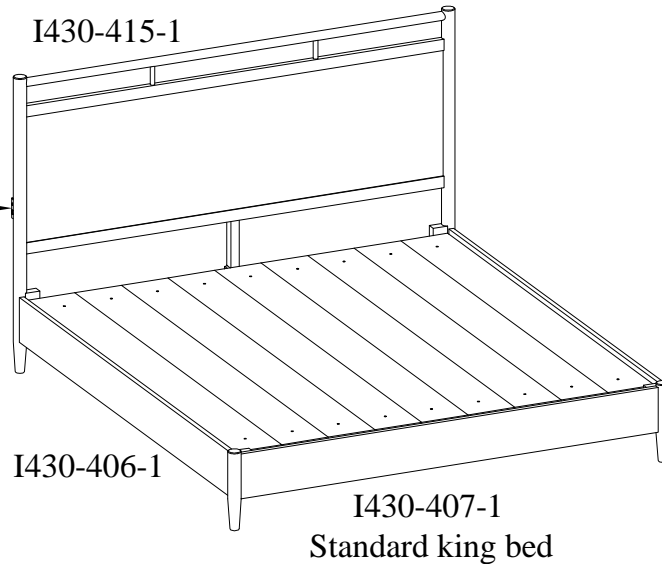




ITEM NO: I430-415-1 King Panel HB
I430-406-1 King Rails w/ Decking
I430-410-1 Cal King Rails w/ Decking
I430-407-1 King Low Profile FB

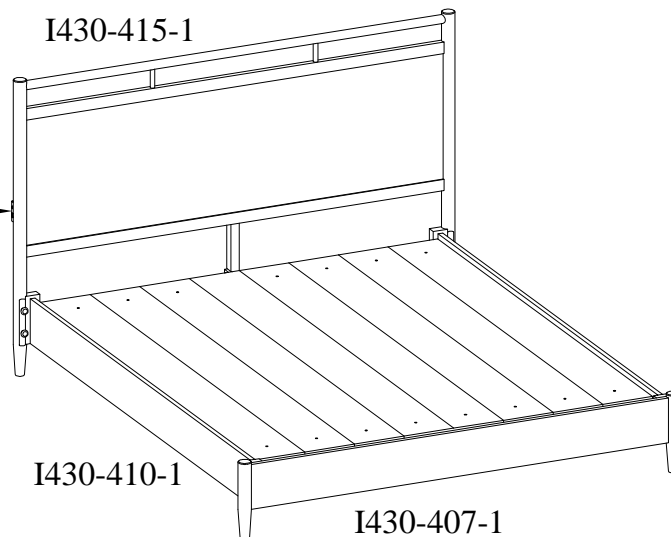
FUNCTIONALITY INSTRUCTION

Powered USB Ports (1
Type A+1 Type C) for
Charging on both sides



Standard king bed

Powered USB Ports (1
Type A+1 Type C) for
Charging on both sides



Cal king bed

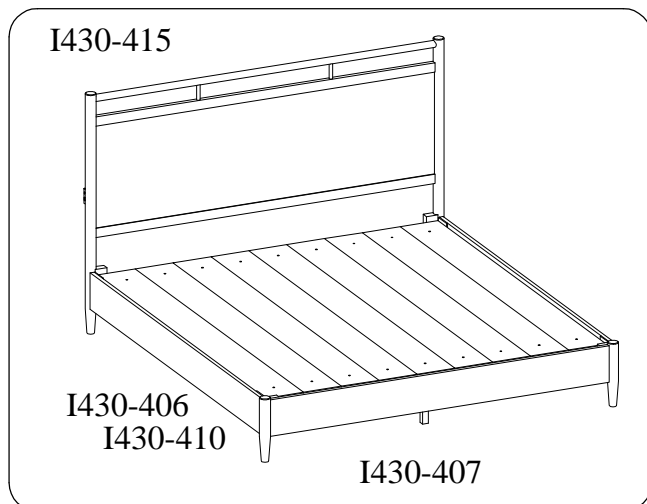


ITEM NO: I430-415 King Panel HB
I430-406 King Rails w/ Decking
I430-410 Cal King Rails w/ Decking
I430-407 King Low Profile FB

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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

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HARDWARE LIST: I430-406/410

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"(only for -406)		18 PCS
G	Wood Cap (only for -410)		8 PCS
H	Wood Screw #4 x 3/4"(only for -410)		16 PCS

COMPONENTS LIST: I430-415

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-406

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		9 PCS

COMPONENTS LIST: I430-410

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		8 PCS

COMPONENTS LIST: I430-407

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		5 PCS
3	Support Leg (Short)		5 PCS

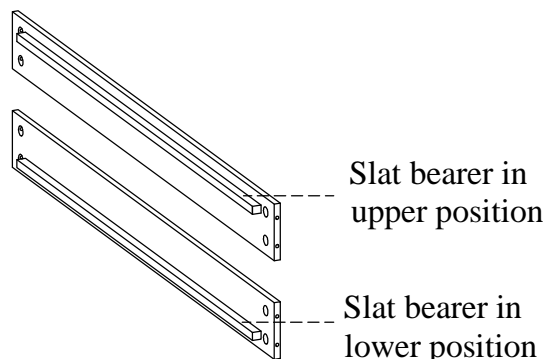
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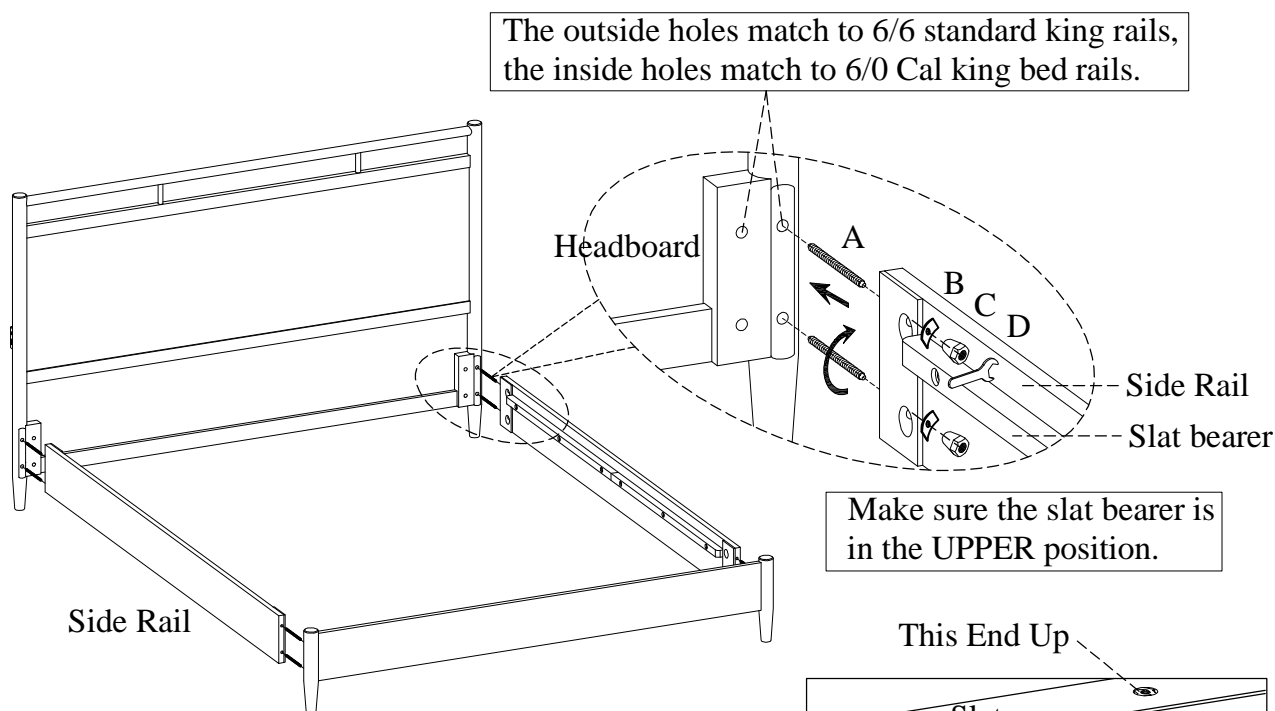
ITEM NO: I430-415	King Panel HB
I430-406	King Rails w/ Decking
I430-410	Cal King Rails w/ Decking
I430-407	King Low Profile FB

STEP 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment as **OPTION 1** and the slat bearers are in **LOWER POSITION** prior to attachment as **OPTION 2**.

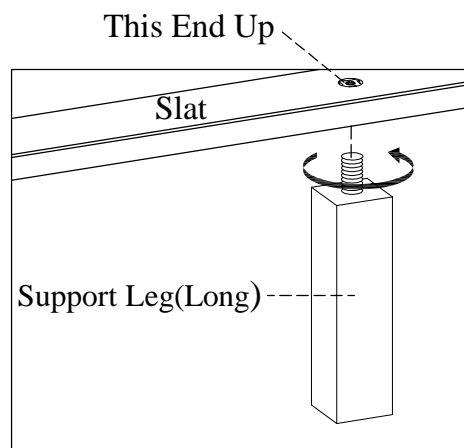


OPTION 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in **STEP 2**.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **UPPER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



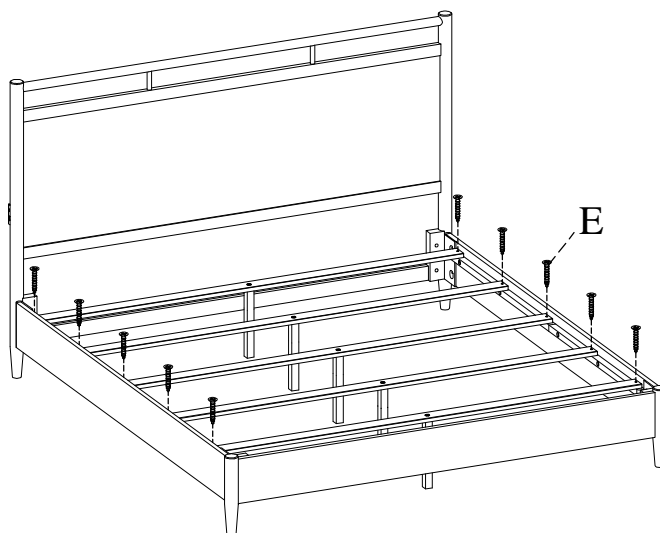
STEP 3: Attach the support legs(long) to the slats as shown right.





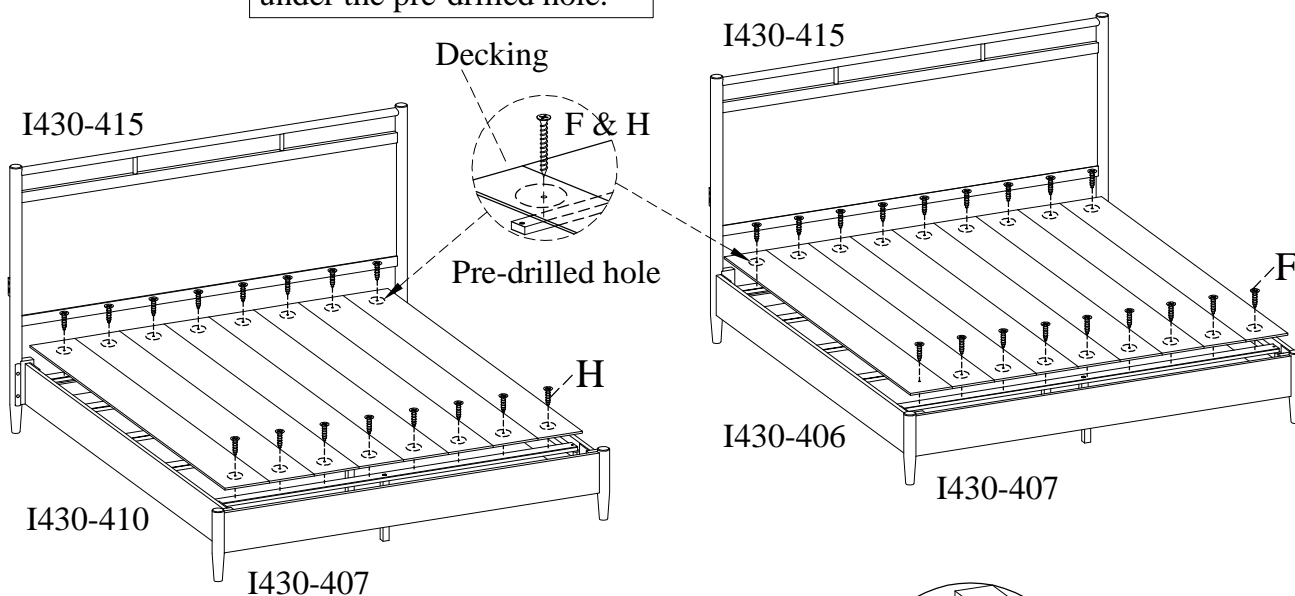
ITEM NO: I430-415 King Panel HB
I430-406 King Rails w/ Decking
I430-410 Cal King Rails w/ Decking
I430-407 King Low Profile FB

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).

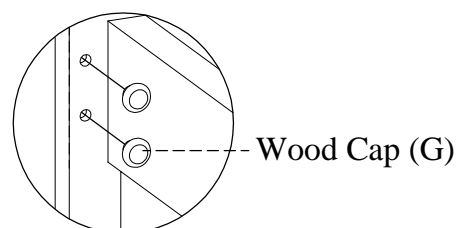


STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F & H) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.



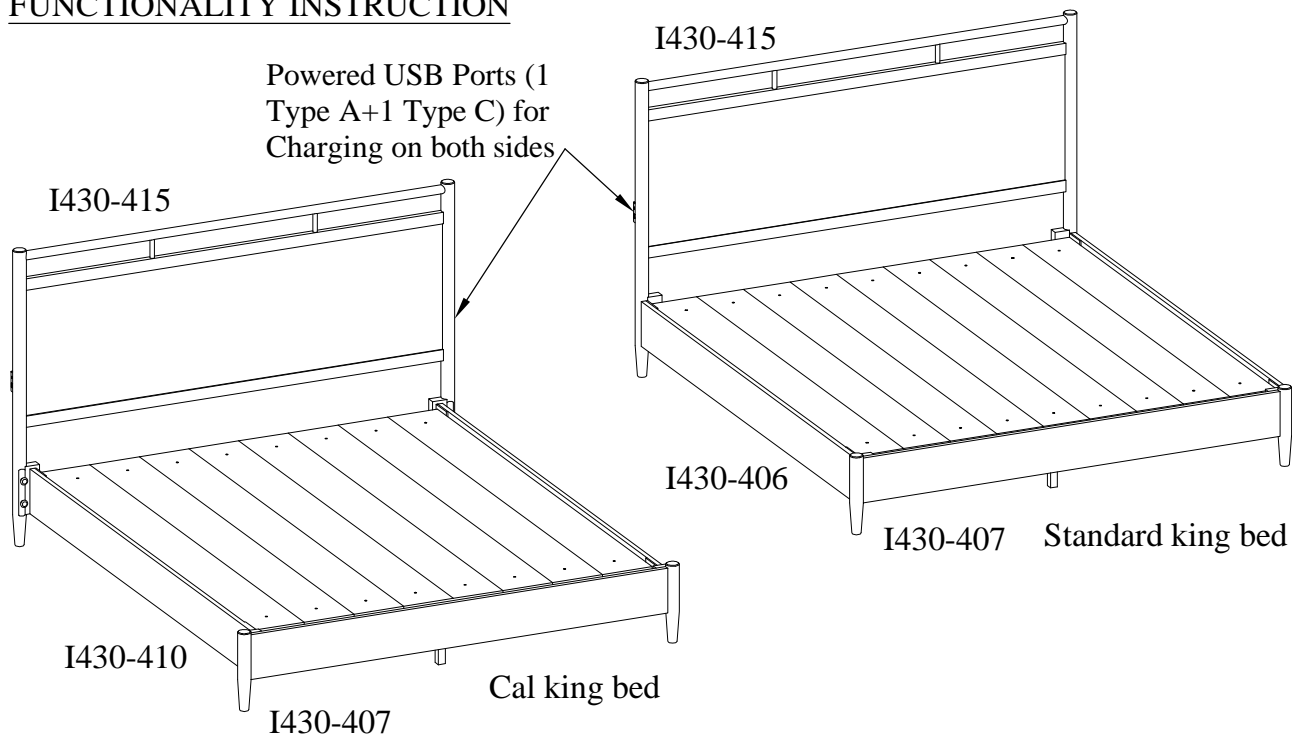
STEP 6: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.





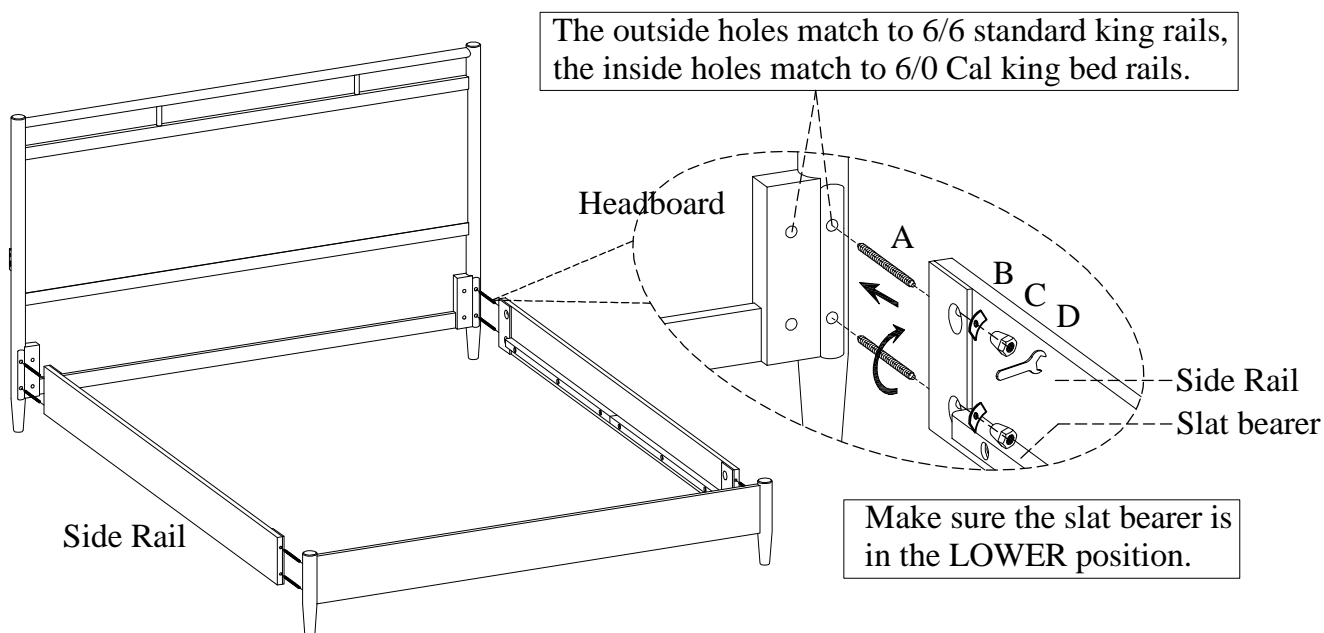
ITEM NO: I430-415 King Panel HB
I430-406 King Rails w/ Decking
I430-410 Cal King Rails w/ Decking
I430-407 King Low Profile FB

FUNCTIONALITY INSTRUCTION



OPTION 2: The side rails may be used on either side. Arrange the side rails so the slat bearers are in LOWER POSITION prior to attachment in STEP 2.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the LOWER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

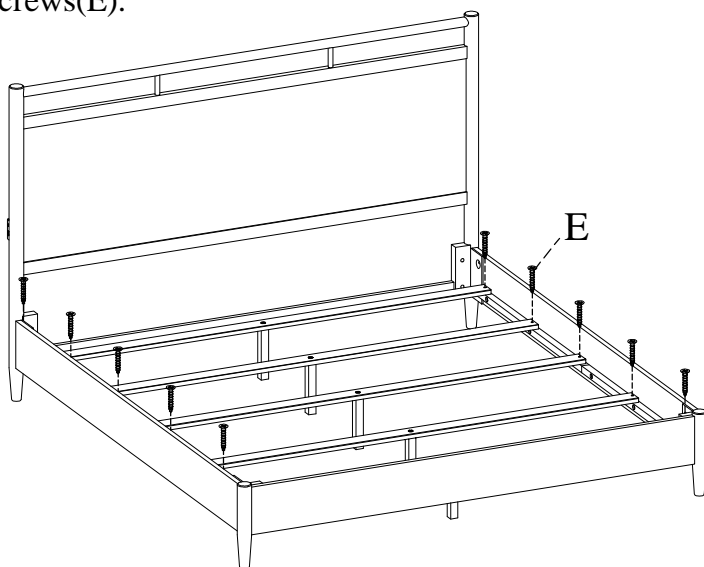
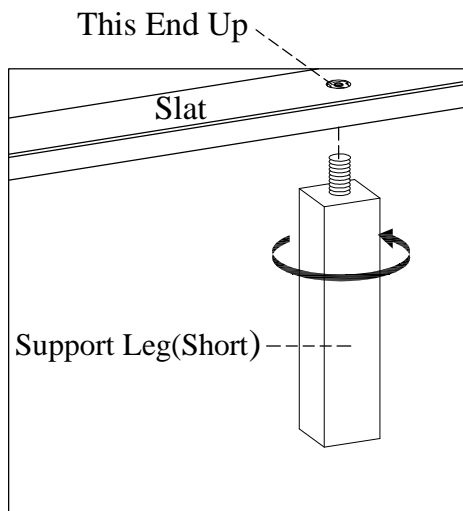




ITEM NO: I430-415 King Panel HB
I430-406 King Rails w/ Decking
I430-410 Cal King Rails w/ Decking
I430-407 King Low Profile FB

STEP 3: Attach the support legs(short) to the slats as shown right.

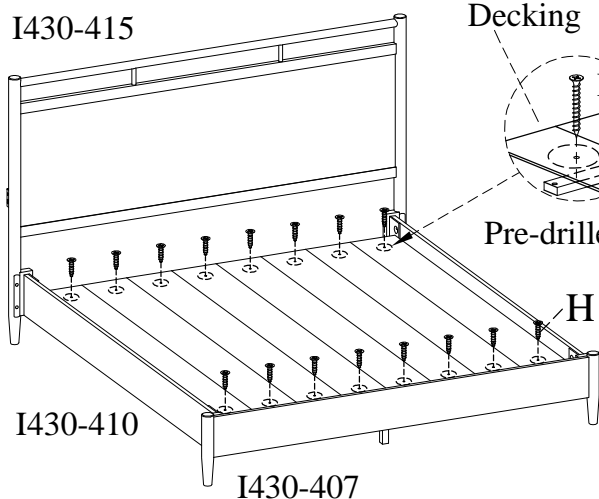
STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F & H) through the pre-drilled holes in the decking as shown below.

Make sure that there is a slat under the pre-drilled hole.

I430-415

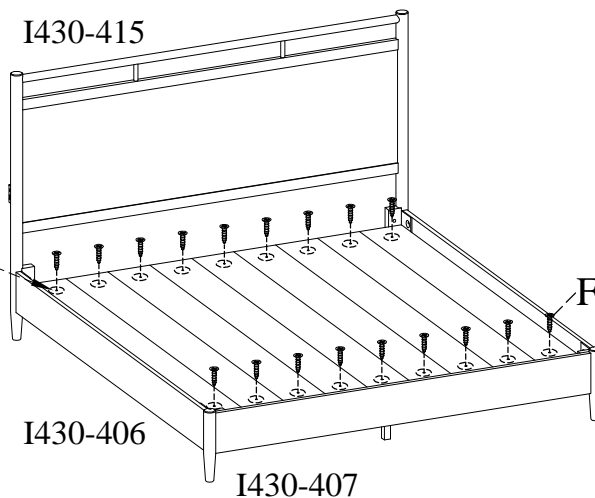


Decking

F & H

Pre-drilled hole

I430-415



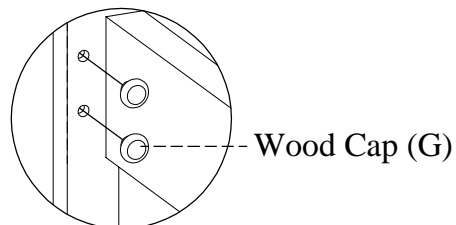
I430-406

I430-407

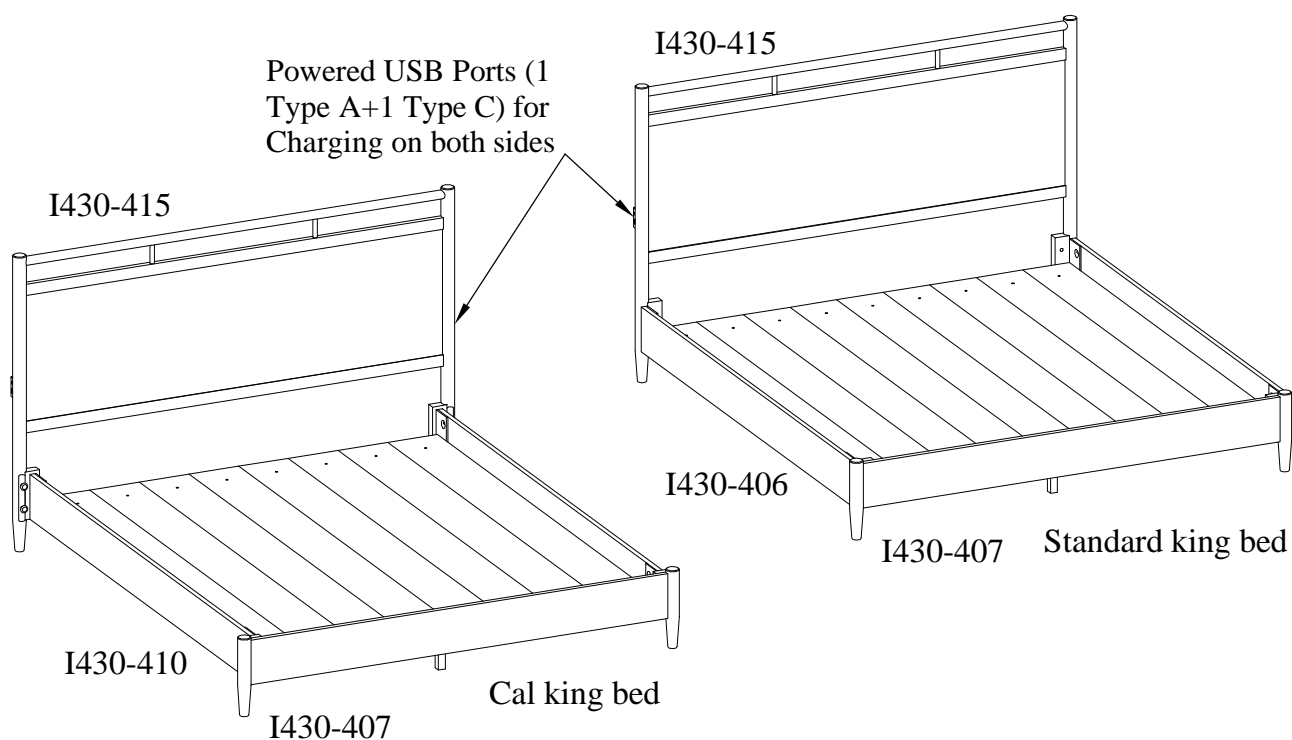


ITEM NO: I430-415	King Panel HB
I430-406	King Rails w/ Decking
I430-410	Cal King Rails w/ Decking
I430-407	King Low Profile FB

STEP 6: For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.



FUNCTIONALITY INSTRUCTION





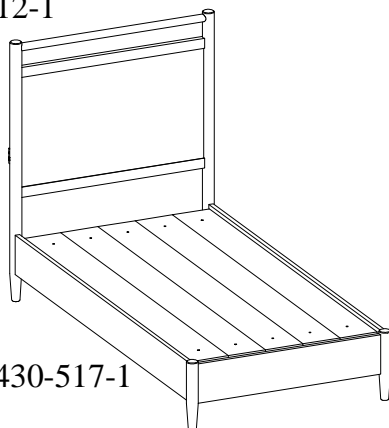
ITEM NO: I430-512-1 Twin Panel HB
I430-517-1 Twin Rails w/ Decking
I430-503-1 Twin Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

I430-512-1



I430-517-1

I430-503-1

TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-517-1

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"		10 PCS

COMPONENTS LIST: I430-512-1

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-517-1

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		5 PCS

COMPONENTS LIST: I430-503-1

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

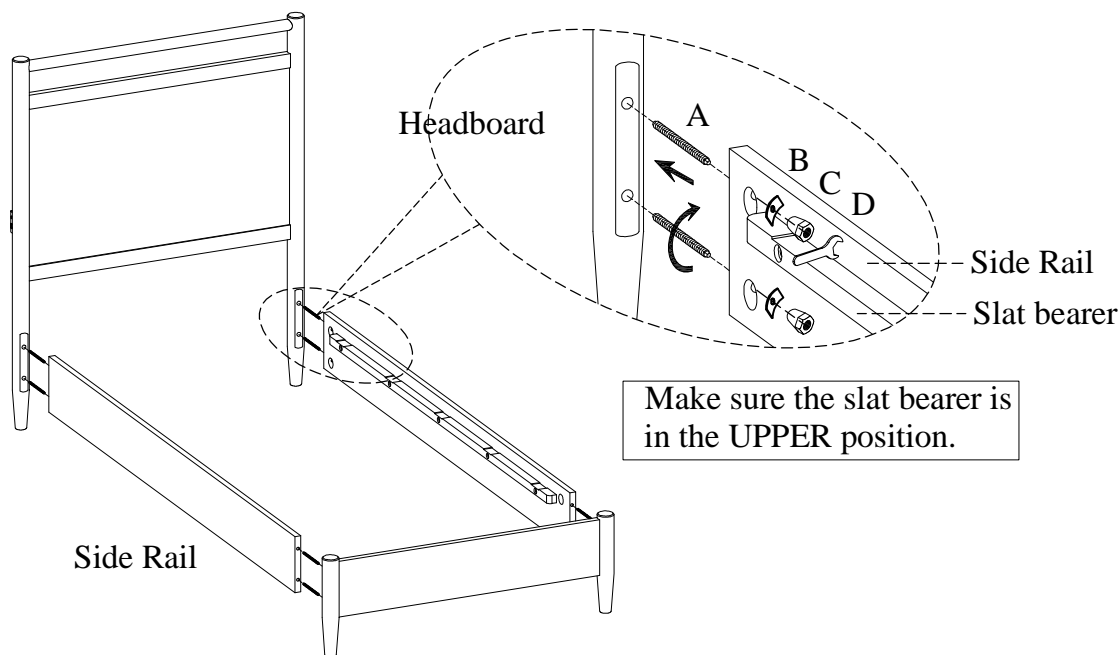
WARNING! Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.

FOR INDOOR USE ONLY

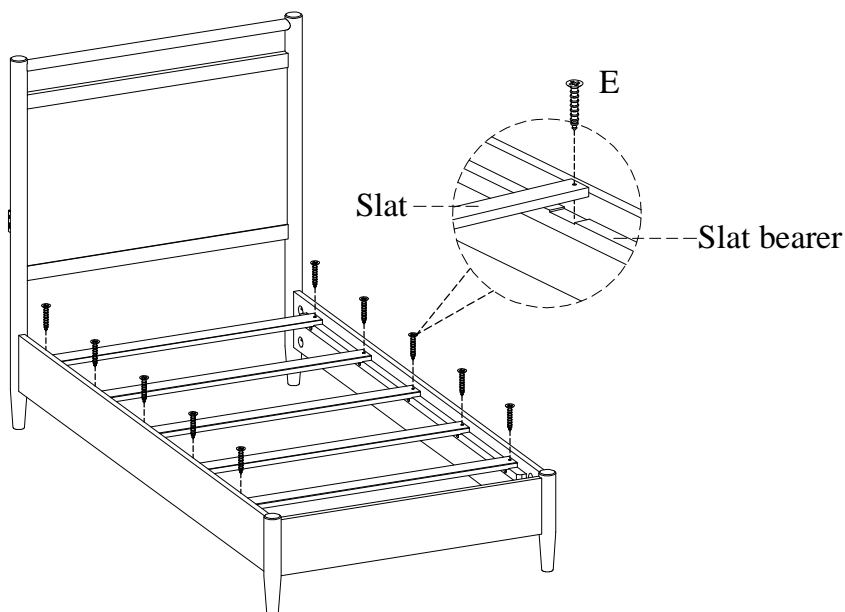


ITEM NO: I430-512-1 Twin Panel HB
I430-517-1 Twin Rails w/ Decking
I430-503-1 Twin Low Profile FB

STEP 1: Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



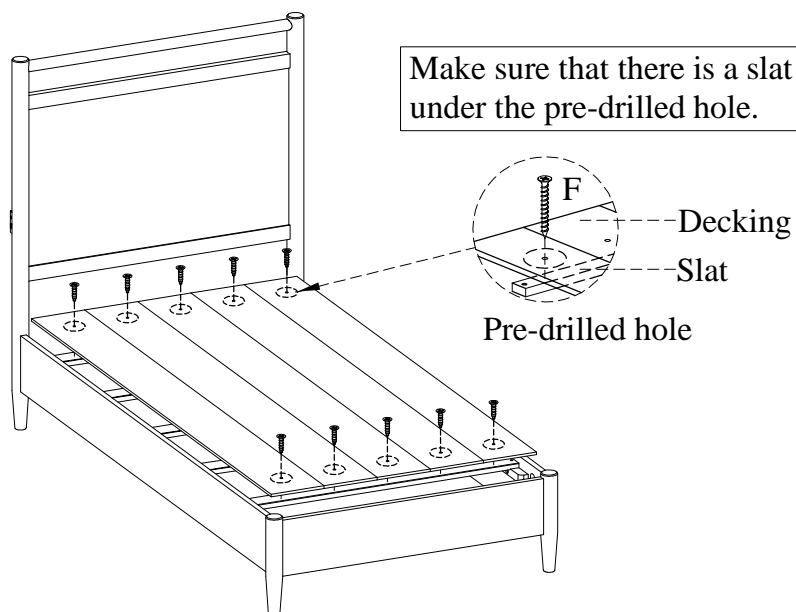
STEP 2: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



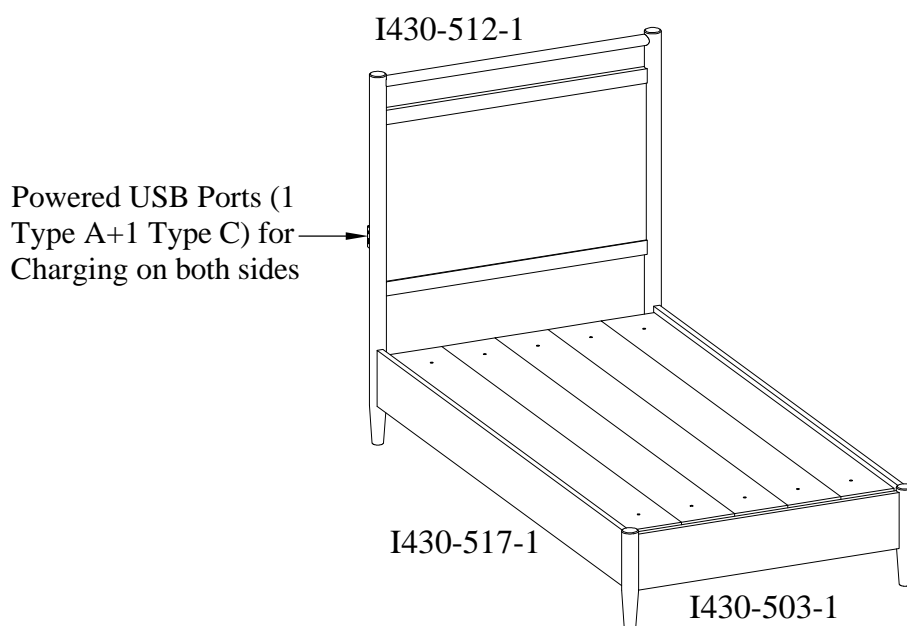


ITEM NO: I430-512-1 Twin Panel HB
I430-517-1 Twin Rails w/ Decking
I430-503-1 Twin Low Profile FB

STEP 3: Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.



FUNCTIONALITY INSTRUCTION





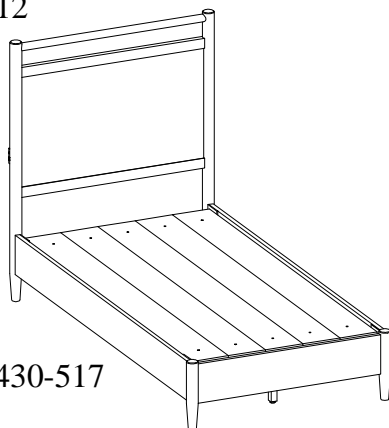
ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

I430-512



I430-517

I430-503

TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-517

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		10 PCS

COMPONENTS LIST: I430-512

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-517

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		5 PCS

COMPONENTS LIST: I430-503

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

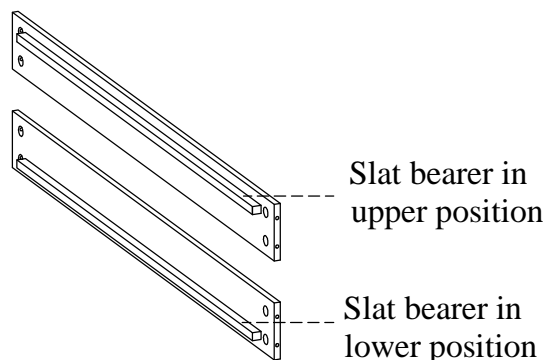
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Save these instructions for future reference.

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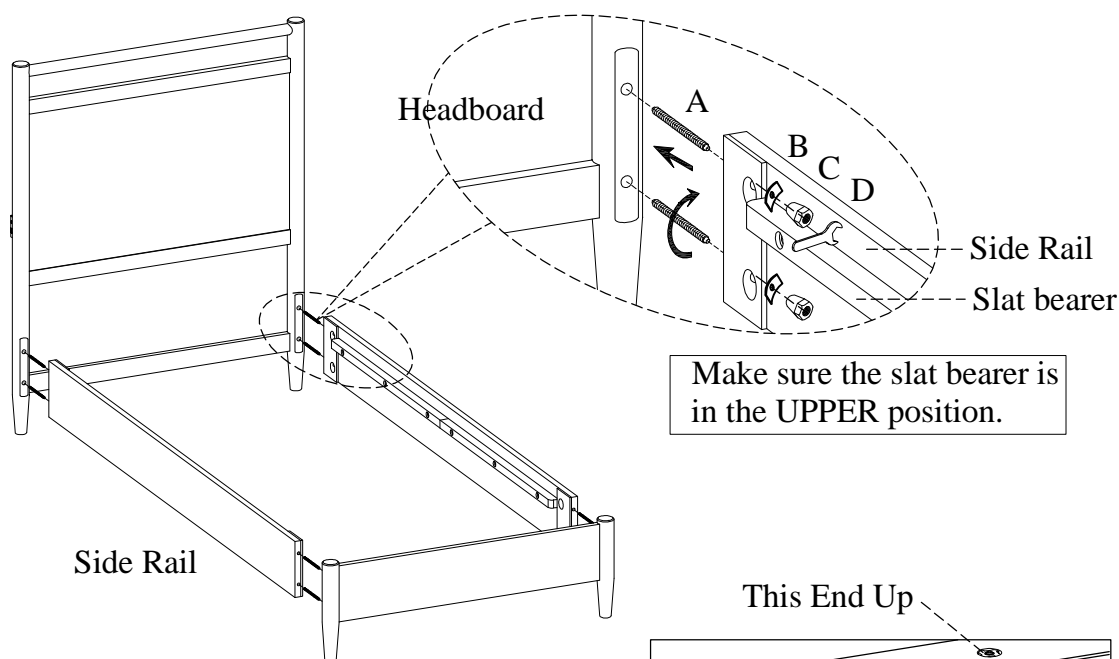
ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

STEP 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment as **OPTION 1** and the slat bearers are in **LOWER POSITION** prior to attachment as **OPTION 2**.

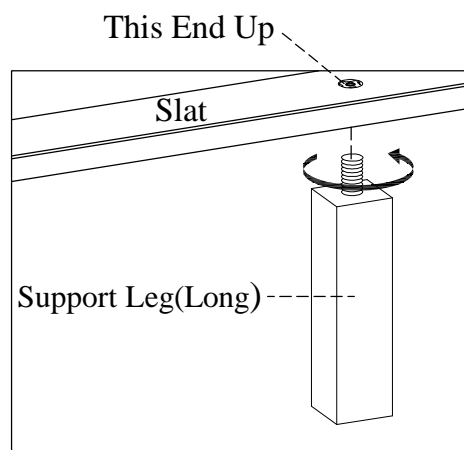


OPTION 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in **STEP 2**.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **UPPER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



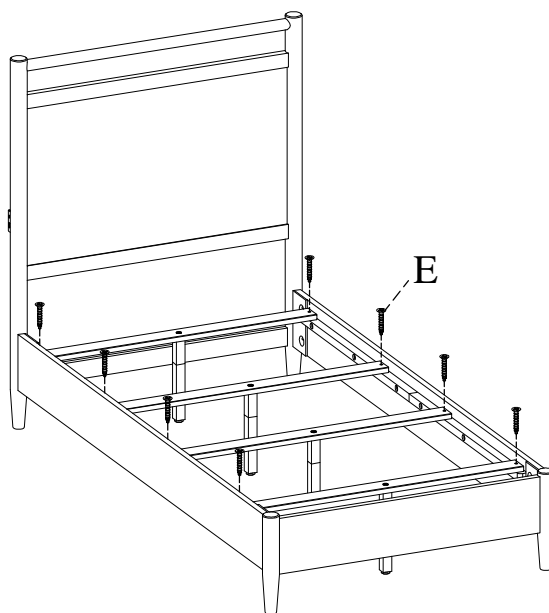
STEP 3: Attach the support legs(long) to the slats as shown right.



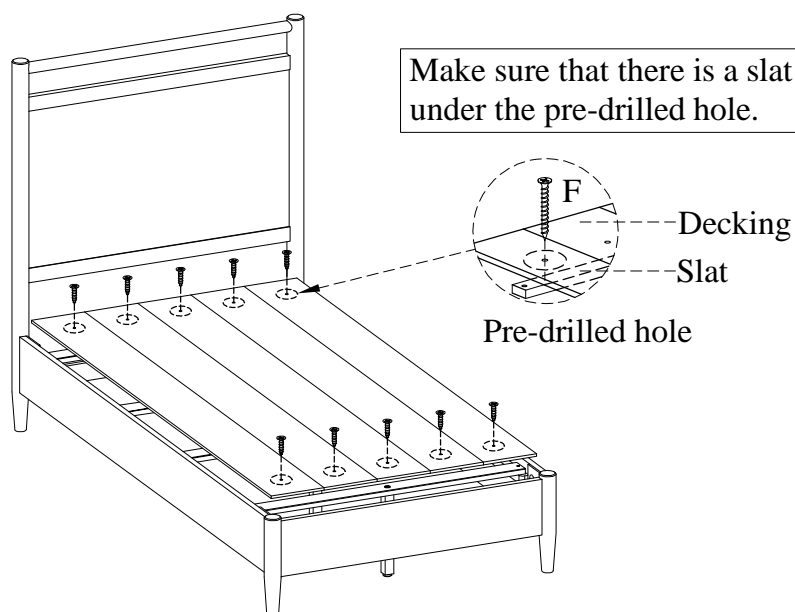


ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



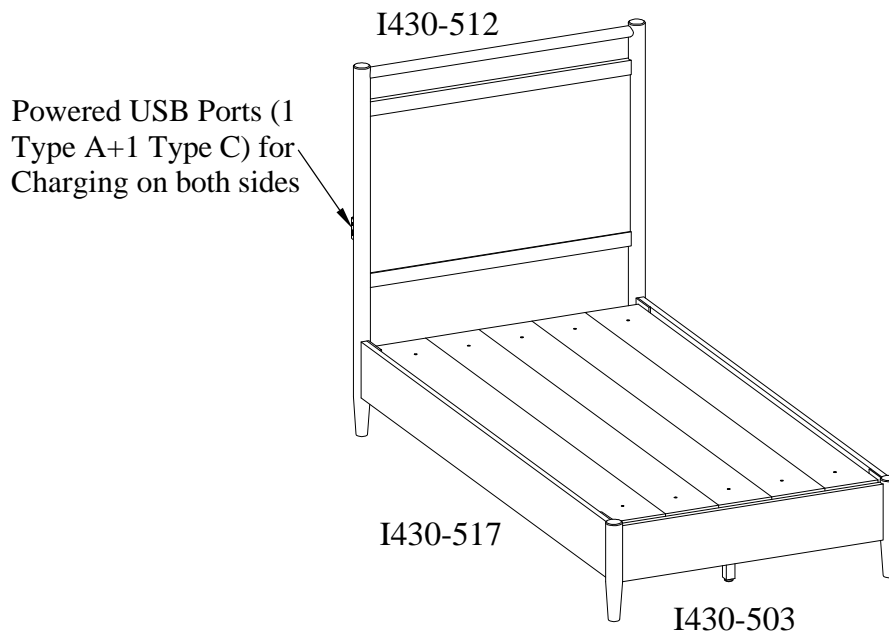
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





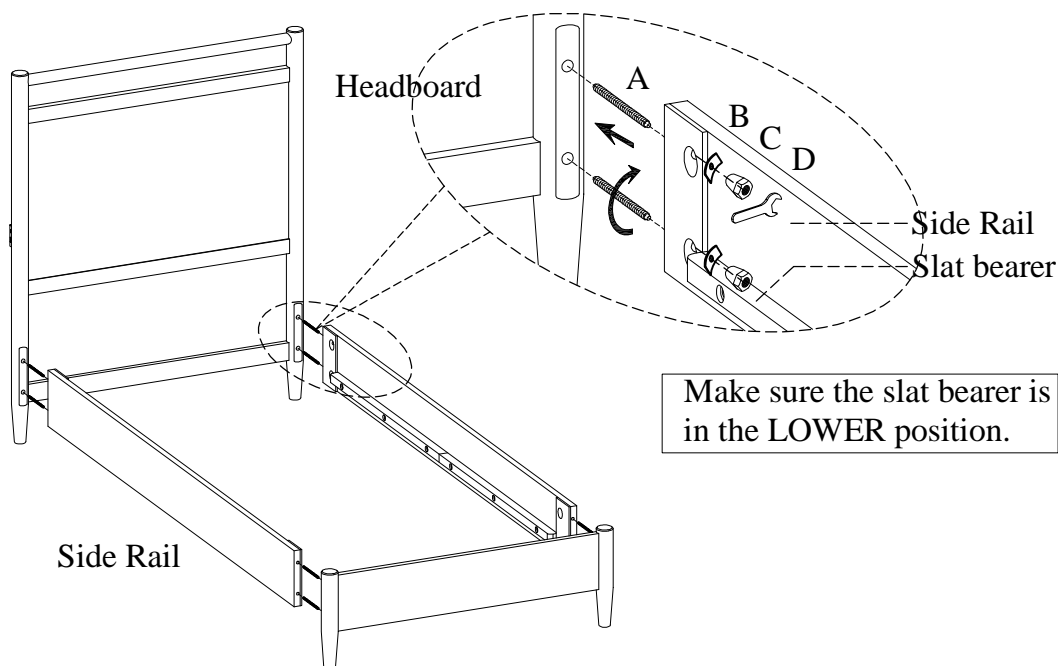
ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

FUNCTIONALITY INSTRUCTION



OPTION 2: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **LOWER POSITION** prior to attachment in STEP 2.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **LOWER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

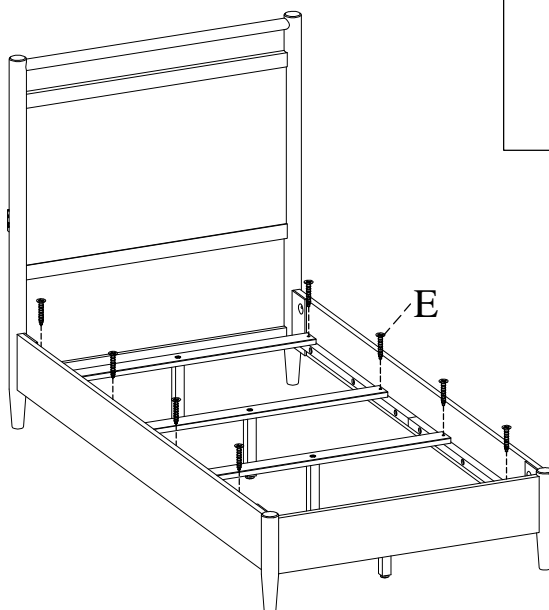
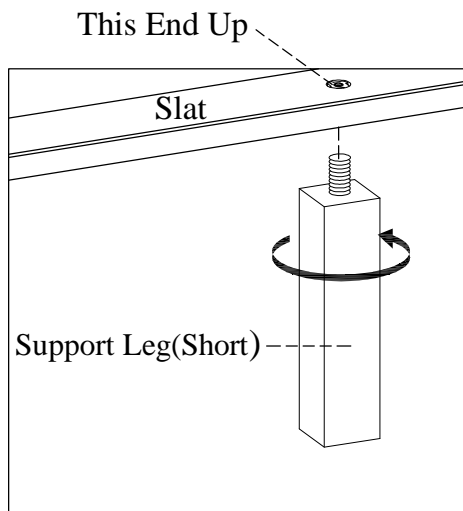




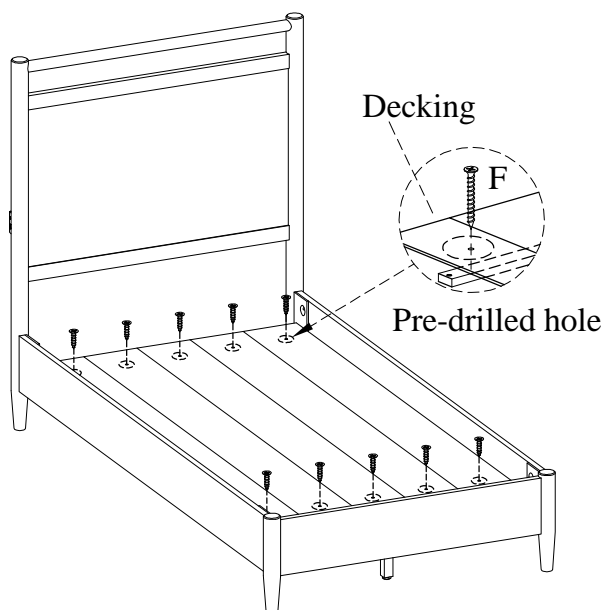
ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

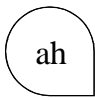
STEP 3: Attach the support legs(short) to the slats as shown right.

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



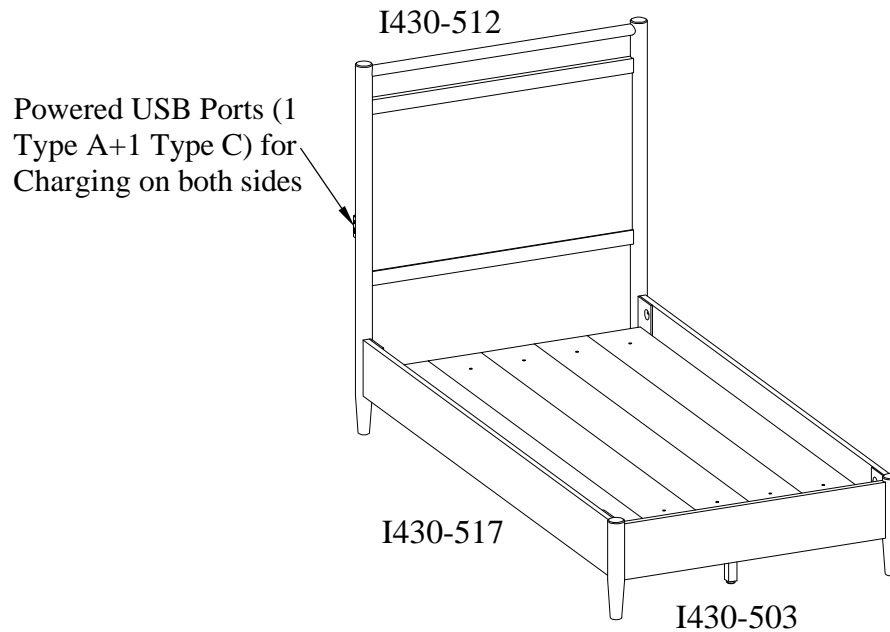
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-512 Twin Panel HB
I430-517 Twin Rails w/ Decking
I430-503 Twin Low Profile FB

FUNCTIONALITY INSTRUCTION



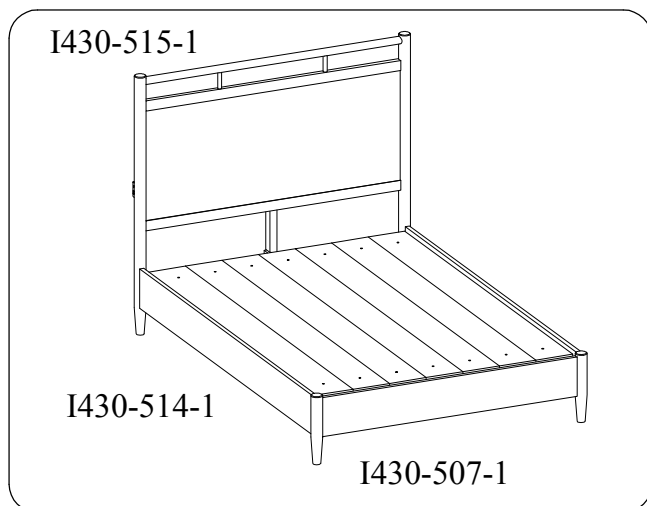


ITEM NO: I430-515-1 Full Panel HB
I430-514-1 Full Rails w/ Decking
I430-507-1 Full Low Profile FB

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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-514-1

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		10 PCS
F	Wood Screw #4 x 3/4"		14 PCS
G	Bolt Ø1/4" x 1-1/4"		10 PCS
H	Lock Washer Ø1/4"		10 PCS
I	Flat Washer Ø1/4" x 3/4"		10 PCS
J	Allen Wrench 4mm		1 PC

COMPONENTS LIST: I430-515-1

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-514-1

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		5 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I430-507-1

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC

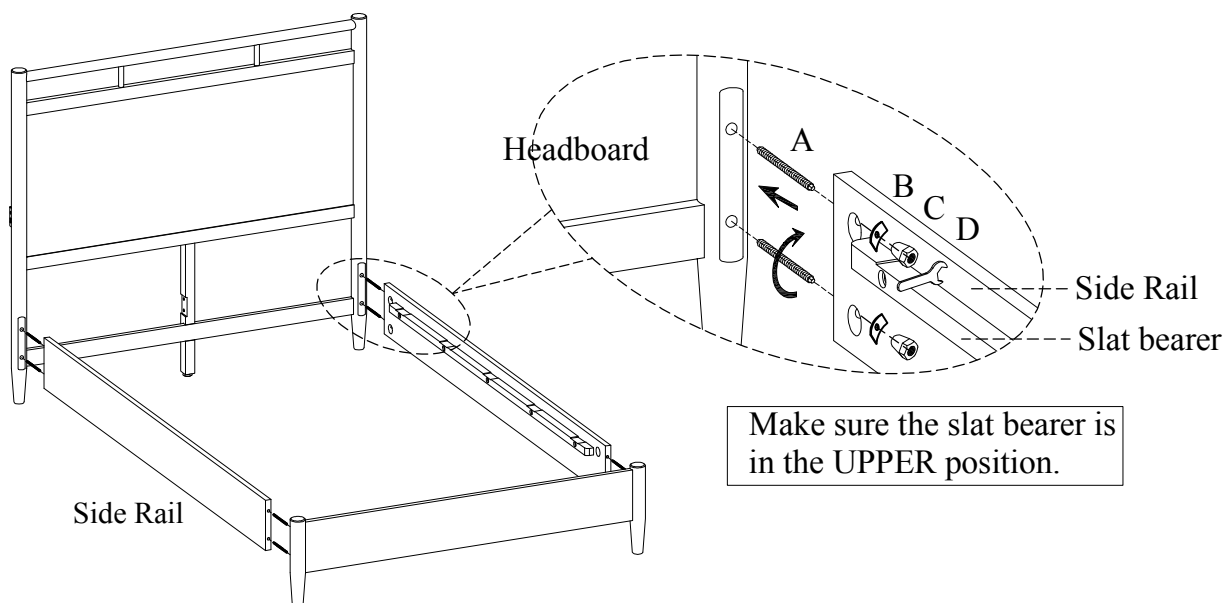
WARNING! Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.

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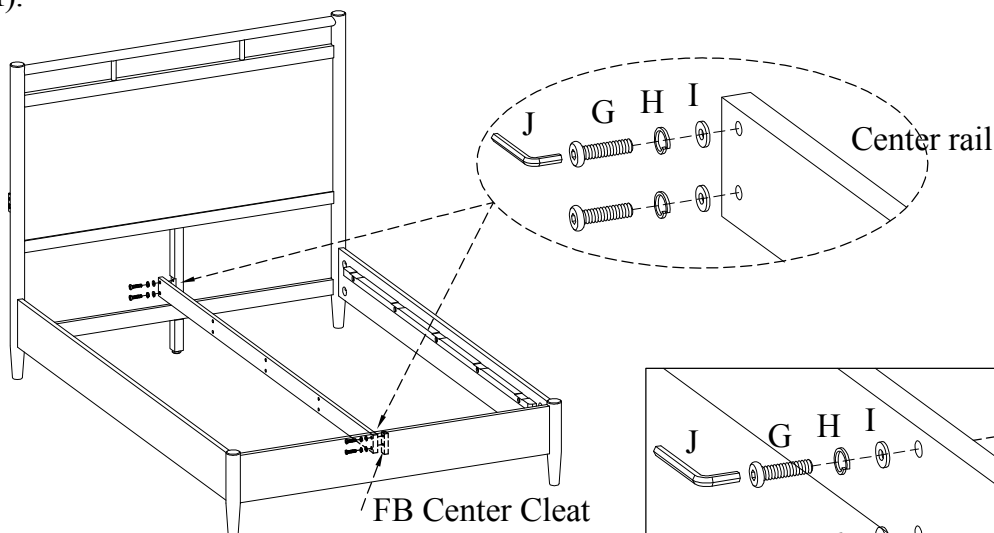


ITEM NO: I430-515-1 Full Panel HB
I430-514-1 Full Rails w/ Decking
I430-507-1 Full Low Profile FB

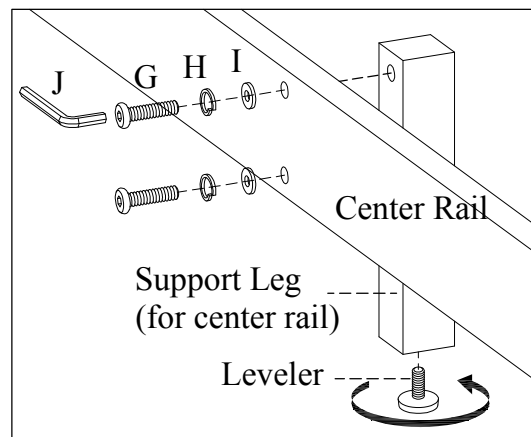
STEP 1: Screw the bolts (A) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon washers (B) and hex nuts (C). Then use a hex wrench to tighten all the nuts.



STEP 2: The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (G), lock washers (H) and flat washers (I).



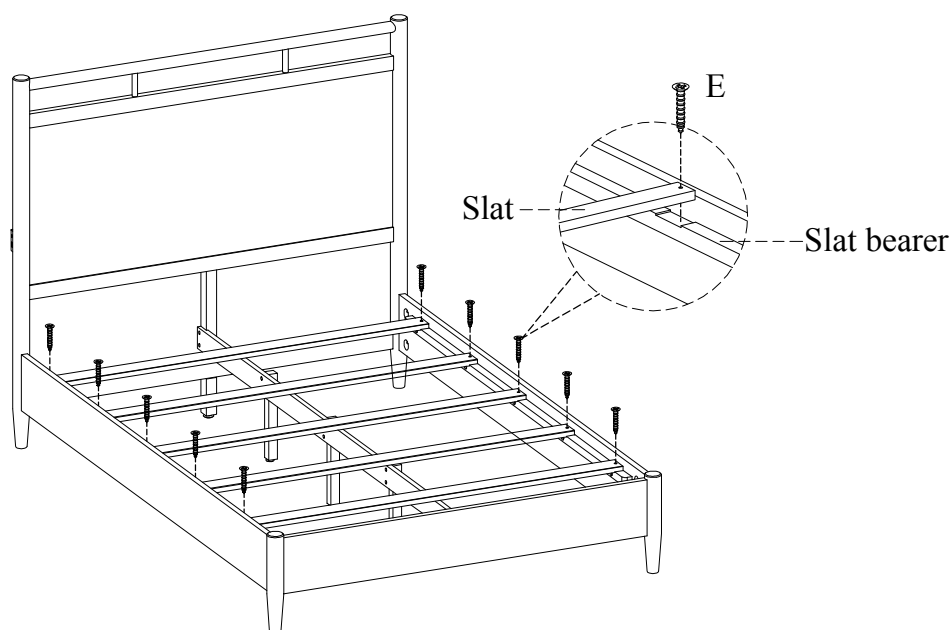
STEP 3: Attach 3 support legs (for center rail) to the center rail using 6 bolts (G), lock washers (H) and flat washers (I). Use the allen wrench (J) to tighten all of the bolts.



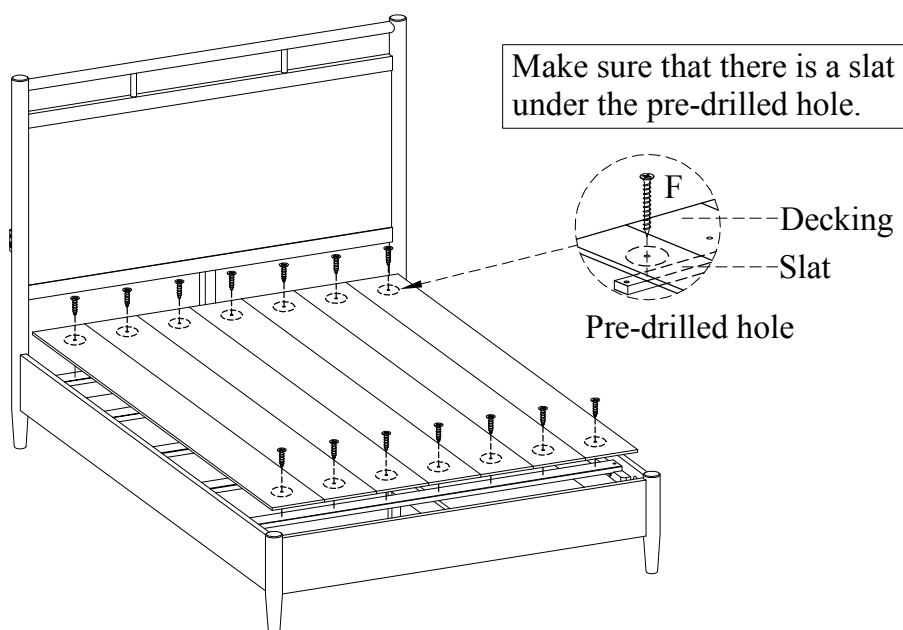


ITEM NO: I430-515-1 Full Panel HB
I430-514-1 Full Rails w/ Decking
I430-507-1 Full Low Profile FB

STEP 4: Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (E).



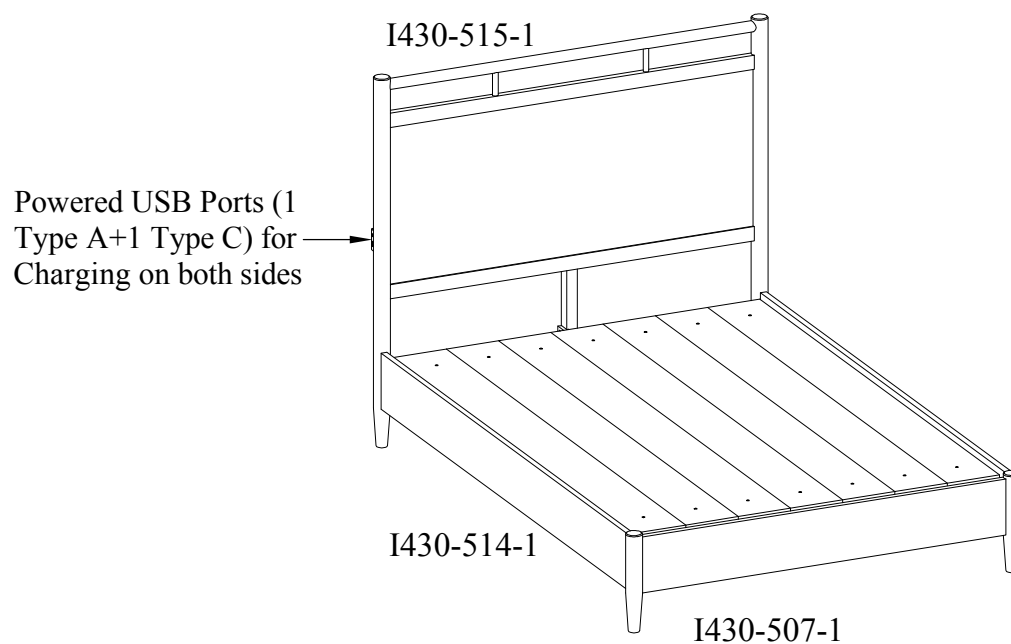
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws (F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-515-1 Full Panel HB
I430-514-1 Full Rails w/ Decking
I430-507-1 Full Low Profile FB

FUNCTIONALITY INSTRUCTION



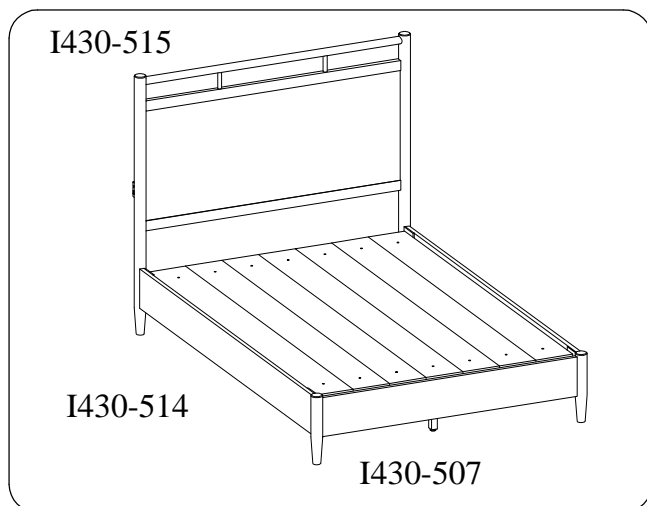


ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

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UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HARDWARE LIST: I430-514

No.	Description	Sketch	Quantity
A	Hanger Bolt Ø5/16" x 3"		8 PCS
B	Half Moon Washer Ø5/16"		8 PCS
C	Hex Nut Ø5/16"		8 PCS
D	Hex Wrench 13mm		1 PC
E	Wood Screw #4 x 1-1/4"		8 PCS
F	Wood Screw #4 x 3/4"		14 PCS

COMPONENTS LIST: I430-515

No.	Description	Sketch	Quantity
1	Headboard (HB)		1 PC

COMPONENTS LIST: I430-514

No.	Description	Sketch	Quantity
1	Bed rails		2 PCS
2	Slats		4 PCS
3	Decking		7 PCS

COMPONENTS LIST: I430-507

No.	Description	Sketch	Quantity
1	Footboard (FB)		1 PC
2	Support Leg (Long)		4 PCS
3	Support Leg (Short)		4 PCS

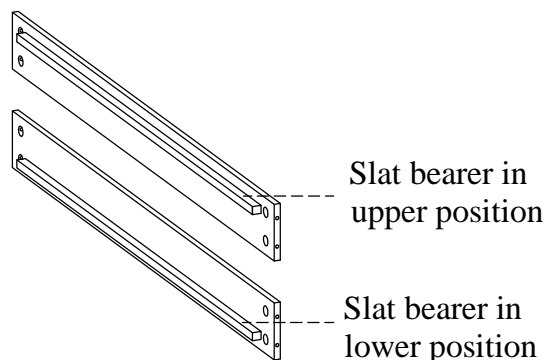
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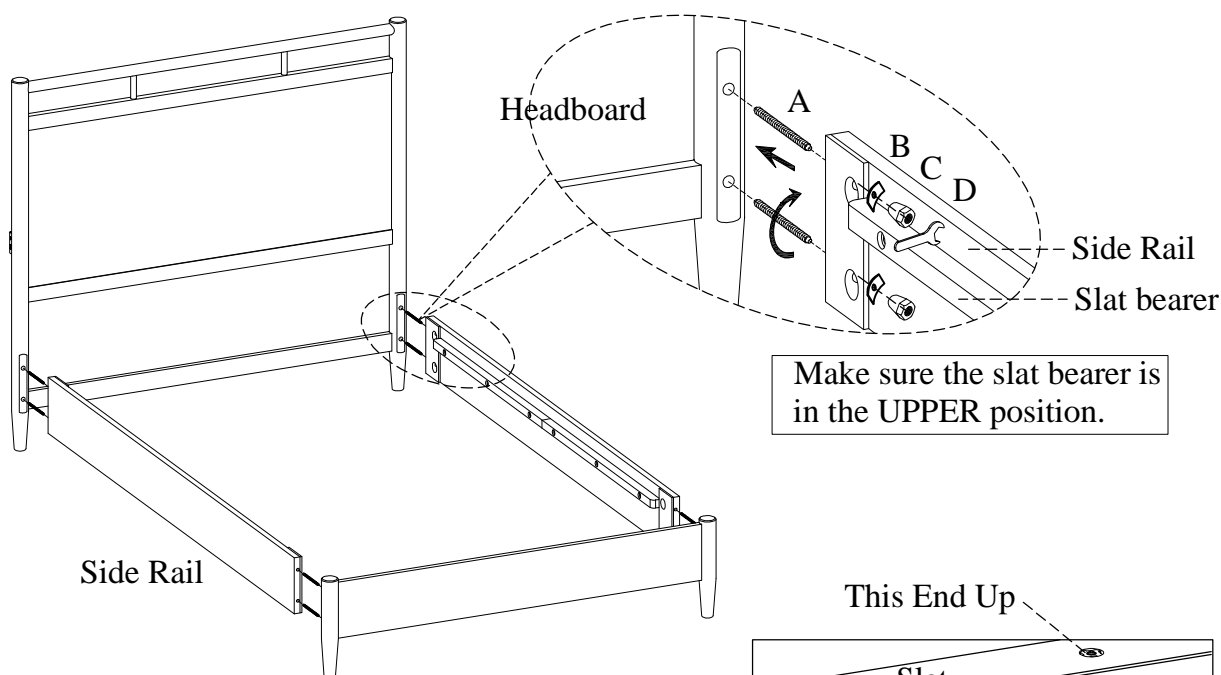
ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

STEP 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment as **OPTION 1** and the slat bearers are in **LOWER POSITION** prior to attachment as **OPTION 2**.

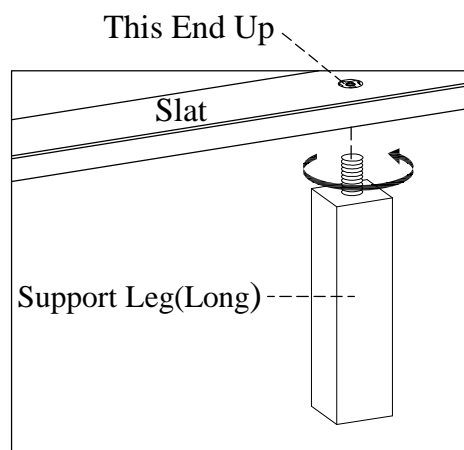


OPTION 1: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **UPPER POSITION** prior to attachment in **STEP 2**.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **UPPER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.



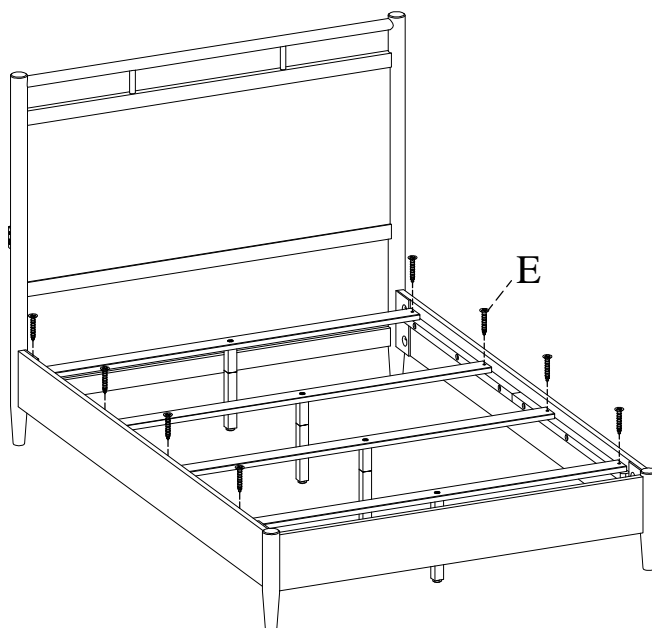
STEP 3: Attach the support legs(long) to the slats as shown right.



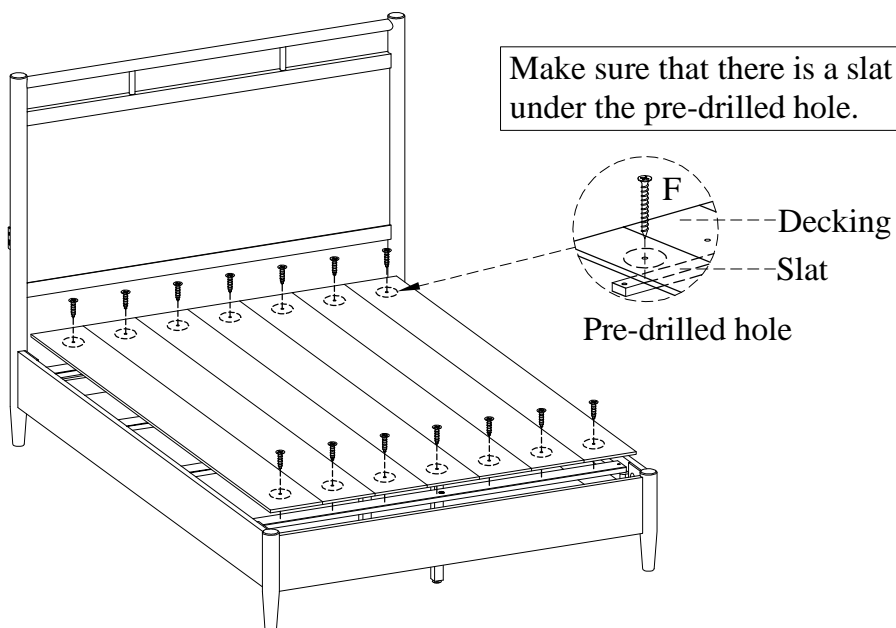


ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



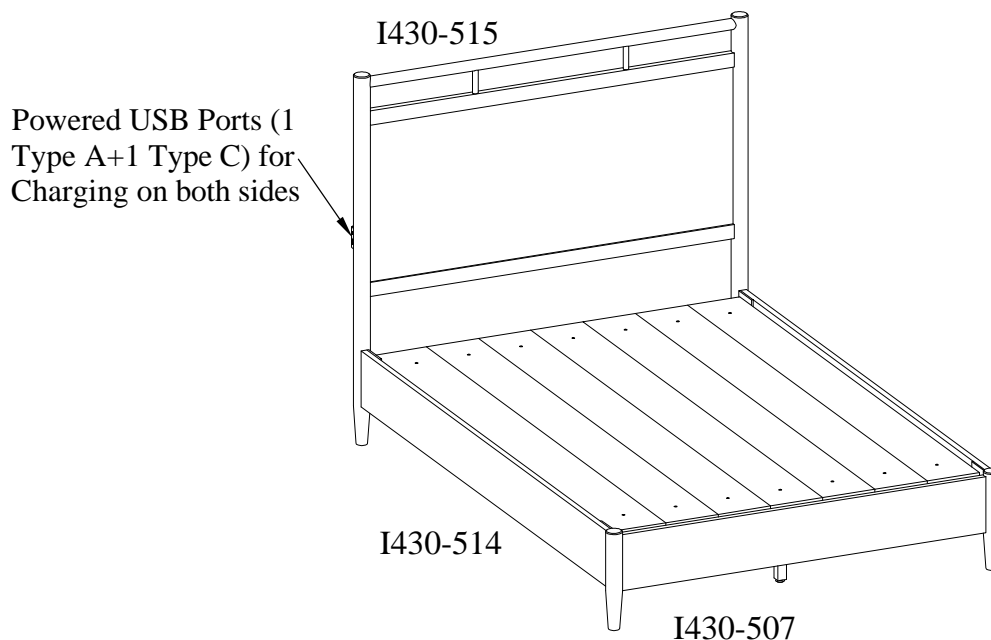
STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





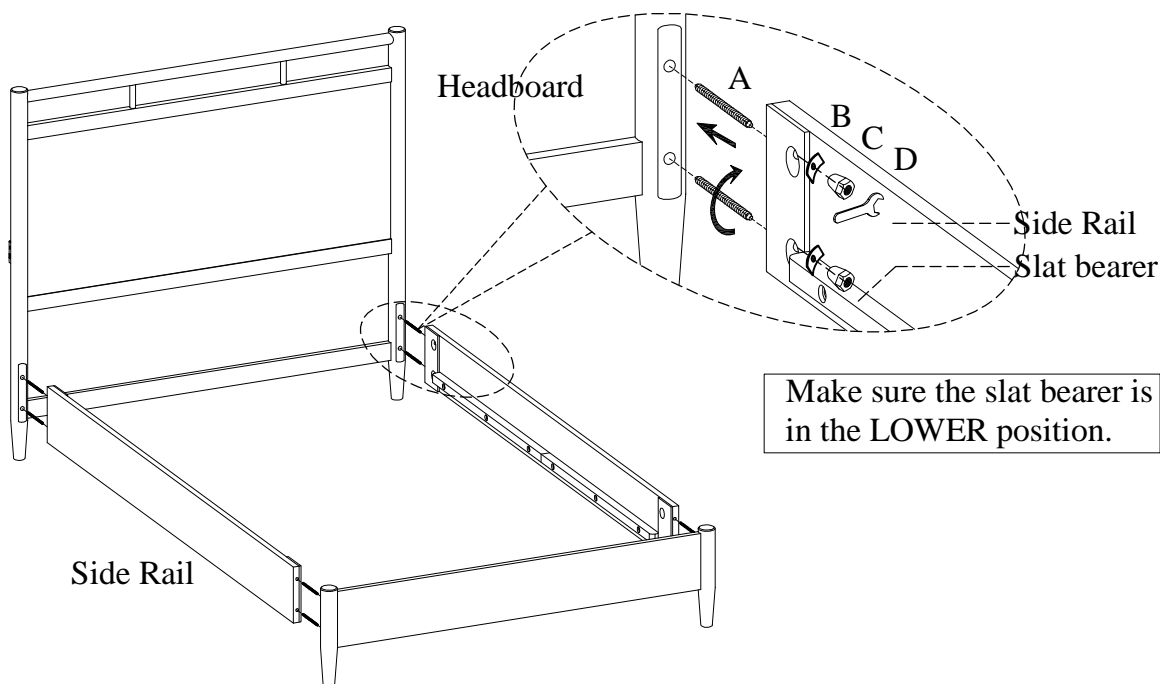
ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

FUNCTIONALITY INSTRUCTION



OPTION 2: The side rails may be used on either side. Arrange the side rails so the slat bearers are in **LOWER POSITION** prior to attachment in STEP 2.

STEP 2: Screw the bolts(A) into HB & FB. Make sure the slat bearer is in the **LOWER** position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using half moon Washer(B) and hex nuts(C). Then use a hex wrench to tighten all the nuts.

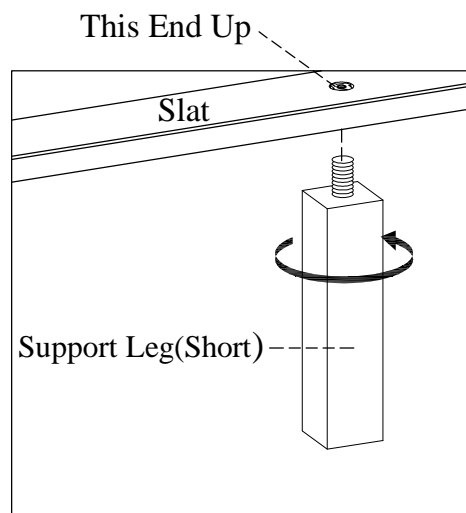
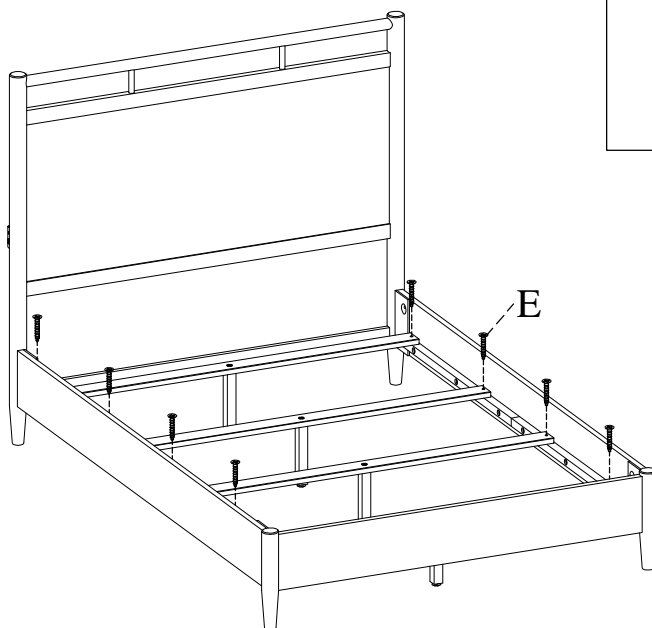




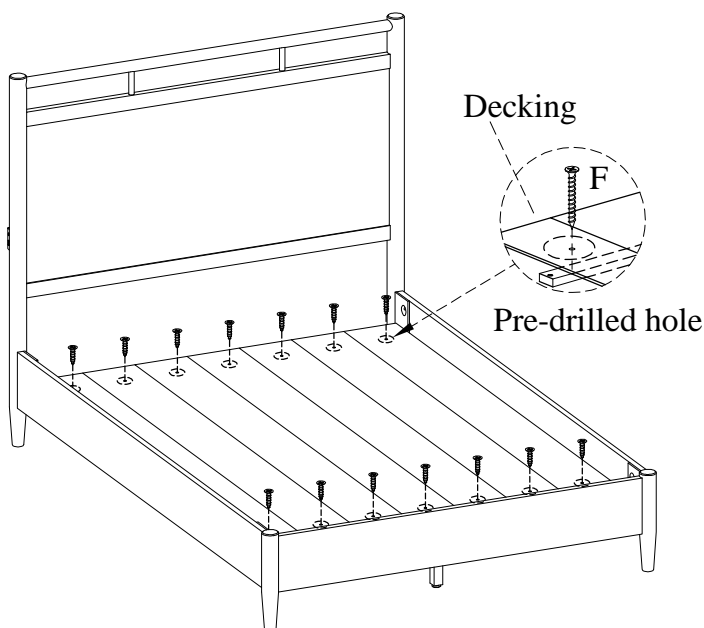
ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

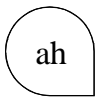
STEP 3: Attach the support legs(short) to the slats as shown right.

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws(E).



STEP 5: Put the decking over the slats, secure decking to the slats with wood screws(F) through the pre-drilled holes in the decking as shown below.





ITEM NO: I430-515 Full Panel HB
I430-514 Full Rails w/ Decking
I430-507 Full Low Profile FB

FUNCTIONALITY INSTRUCTION

