

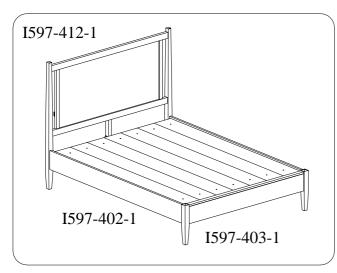
ITEM NO: I597-412-1 Queen Panel HB

I597-402-1 Queen Rails w/ Decking I597-403-1 Queen Low Profile FB

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.



### UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



# TOOLS REQUIRED (NOT PROVIDED) PHILLIPS SCREWDRIVER

All Beds need to be set up in the exact final location so that after full assembly it will not need to be moved. Moving the bed will cause the support legs to move out of perpendicular (90 degree), weaken the support system, and may allow the bed to collapse.

HAF	RDWARE LIST: I597-412-1		
No.	Description	Sketch	Quantity
A	Bolt Ø1/4" x 1-3/8"	<u> Januara</u>	14 PCS
В	Lock Washer Ø1/4"		14 PCS
C	Flat Washer Ø1/4" x 3/4"		14 PCS
D	Allen Wrench 4mm		1 PC

HARDWARE LIST: I597-402-1				
No.	Description	Sketch	Quantity	
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS	
F	Lock Washer Ø5/16"		8 PCS	
G	Flat Washer Ø5/16" x 5/8"	0	8 PCS	
Н	Hex Nut Ø5/16"	<b>@</b>	8 PCS	
I	Hex Wrench		1 PC	
J	Wood Screw M4 x 1-3/16"	Ommun -	12 PCS	
K	Wood Screw M4 x 3/4"	Ømmm.	14 PCS	
L	Bolt Ø1/4" x 1-1/4"	9	10 PCS	
M	Lock Washer Ø1/4"	0	10 PCS	
N	Flat Washer Ø1/4" x 3/4"	0	10 PCS	
О	Allen Wrench M4		1 PC	
	1	L	L	

CON	COMPONENTS LIST: I597-412-1			
No.	Description	Sketch	Quantity	
1	Headboard		1 PC	
2	Left leg		1 PC	
3	Right leg	Name of the last o	1 PC	
4	Wood Stretcher		1 PC	
5	Center Support Leg		1 PC	

COMPONENTS LIST: I597-402-1			
No.	Description	Sketch	Quantity
1	Bed rails	1	2 PCS
2	Slats	-	6 PCS
3	Decking		7 PCS
4	Support Leg (for center rail)		3 PCS
5	Center rail		1 PC

COMPONENTS LIST: I597-403-1					
No.	No. Description Sketch Quantity				
1	Footboard (FB)		1 PC		

**WARNING!** Before using this product, please read, understand, and follow these instructions. Failure to follow each of these assembly instructions precisely may result in damage to the product and / or injury to the consumer.

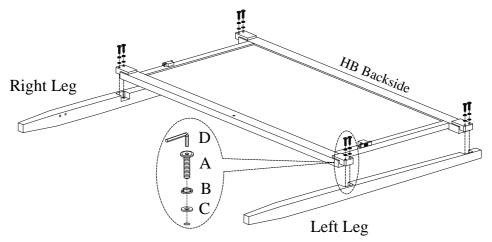
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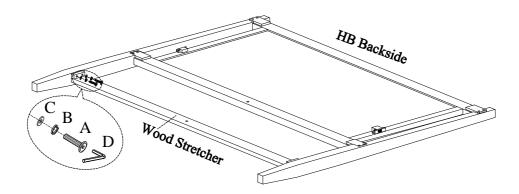
ITEM NO: I597-412-1 Queen Panel HB

I597-402-1 Queen Rails w/ DeckingI597-403-1 Queen Low Profile FB

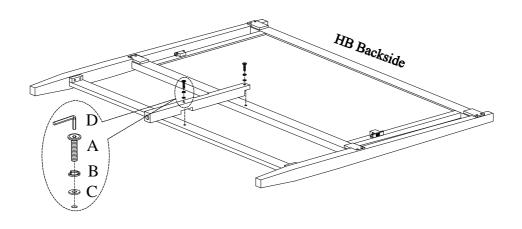
<u>STEP 1:</u> Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) as shown below. Do not tighten bolts until STEP 3.



STEP 2: Attach the wood stretcher to the legs by using 4 bolts (A), lock washers (B) and flat washers (C).



<u>STEP 3:</u> Attach the center support leg to headboard and wood stretcher by using 2 bolts (A), lock washers (B) and flat washers (C). Completely tighten all bolts.

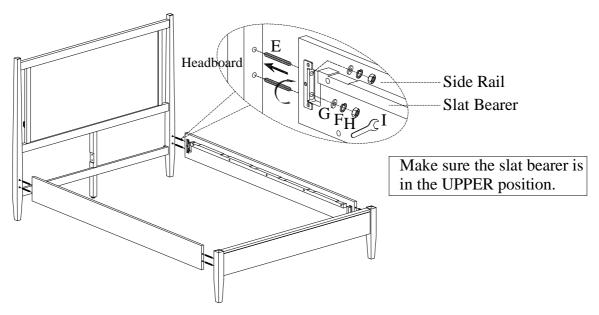




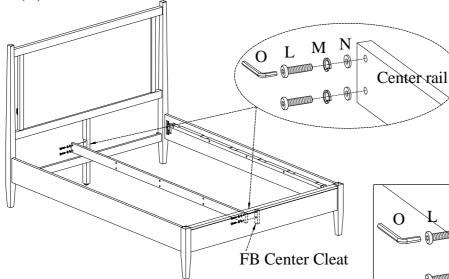
ITEM NO: I597-412-1 Oueen Panel HB

I597-402-1 Queen Rails w/ Decking I597-403-1 Queen Low Profile FB

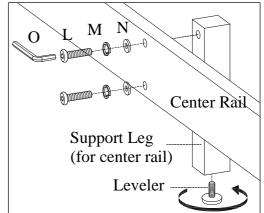
STEP 4: Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washers (G), lock washers (F) and nuts (H). Then use a hex wrench (I) to tighten all the nuts.



<u>STEP 5:</u> The center rail is in the Bed rails carton. Attach the center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (L), lock washers (M) and flat washers (N).



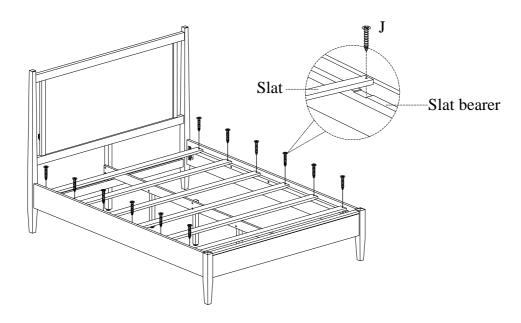
STEP 6: Attach 3 support legs (for center rail) to the center rail using 6 bolts (L), lock washers (M) and flat washers (N). Use the allen wrench (O) to tighten all of the bolts.



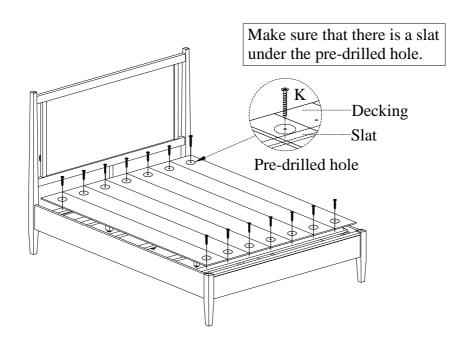
ITEM NO: I597-412-1 Queen Panel HB

I597-402-1 Queen Rails w/ Decking I597-403-1 Queen Low Profile FB

<u>STEP 7:</u> Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (J).



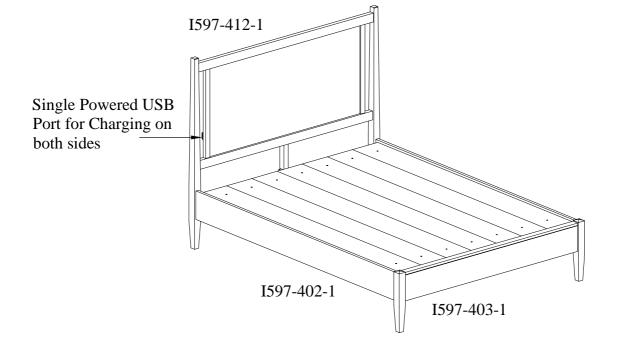
STEP 8: Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.





ITEM NO: I597-412-1 Queen Panel HB

I597-402-1 Queen Rails w/ Decking I597-403-1 Queen Low Profile FB





ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

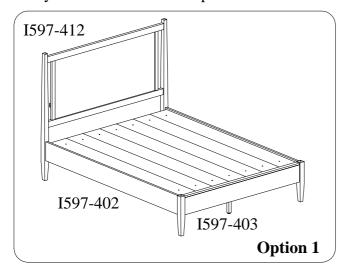
Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts that may come loose inside the carton during shipment.

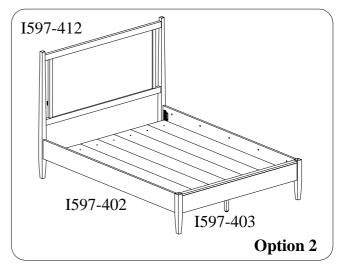


### UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.

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TOOLS REQUIRED (NOT PROVIDED)
PHILLIPS SCREWDRIVER





HAF	HARDWARE LIST: I597-412				
No.	Description	Sketch	Quantity		
Α	Bolt Ø1/4" x 1-3/8"	9	8 PCS		
В	Lock Washer Ø1/4"		8 PCS		
С	Flat Washer Ø1/4" x 3/4"		8 PCS		
D	Allen Wrench 4mm		1 PC		

CON	COMPONENTS LIST: I597-412				
No.	Description	Sketch	Quantity		
1	Headboard		1 PC		
2	Left leg		1 PC		
3	Right leg		1 PC		

HAF	HARDWARE LIST: I597-402			
No.	Description	Sketch	Quantity	
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS	
F	Lock Washer Ø5/16"		8 PCS	
G	Flat Washer Ø5/16" x 5/8"	0	8 PCS	
Н	Hex Nut Ø5/16"	<b>@</b>	8 PCS	
I	Hex Wrench		1 PC	
J	Wood Screw M4 x 1-3/16"	Dunnun	8 PCS	
K	Wood Screw M4 x 3/4"	@mmmm-	14 PCS	

COMPONENTS LIST: I597-402				
No.	Description	Sketch	Quantity	
1	Bed rails	0	2 PCS	
2	Slats		4 PCS	
3	Decking		7 PCS	
•		•		

CON	COMPONENTS LIST: I597-403				
No.	Description	Sketch	Quantity		
1	Footboard		1 PC		
2	Support Leg (for slats)	<b>0</b> ←──→	4 Set		

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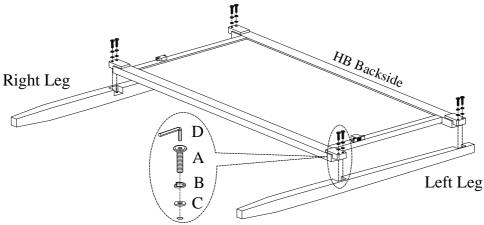
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ITEM NO: I597-412 Queen Panel HB

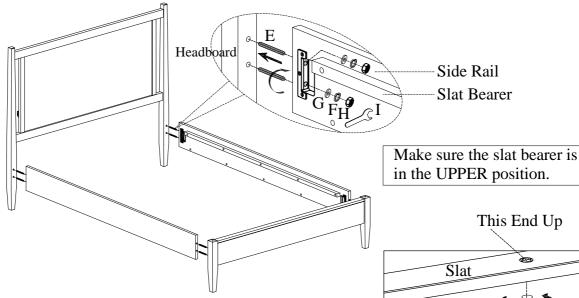
I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

<u>STEP 1:</u> Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts(A), lock washers(B) and flat washers(C) as shown below. Completely tighten all bolts.

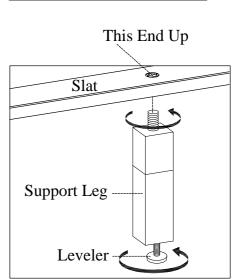


### For option 1:

<u>STEP 2:</u> Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



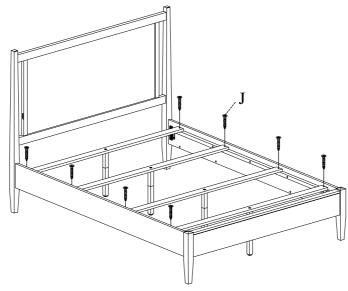
<u>STEP 3:</u> Attach the support legs with leveler to the slats. Adjust the levelers on bottom of support legs when necessary.



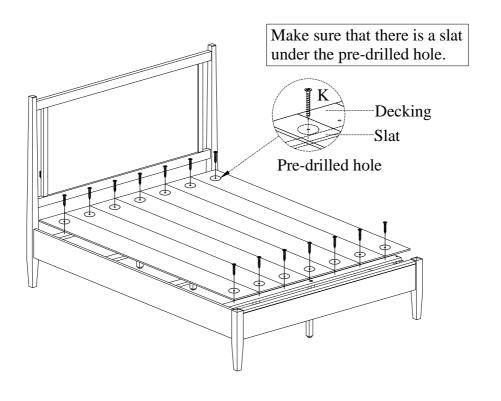
ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

<u>STEP 4:</u> Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws (J).



<u>STEP 5:</u> Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.



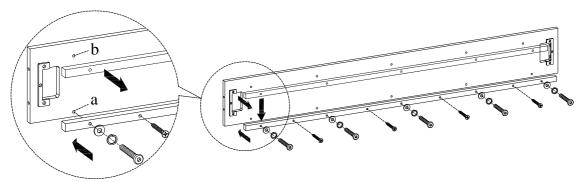


ITEM NO: I597-412 Queen Panel HB

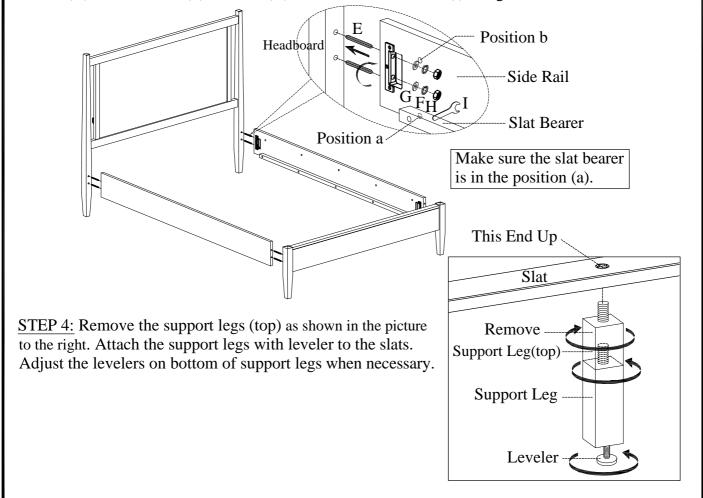
I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

#### For option 2:

STEP 2: The slat bearers have been attached in position (b) approximately 2" from the top of the side rails for the Option 1 configuration. The slat bearers must be moved into position (a) based on this bed configuration. Remove the bolts and screws from the slat bearers and side rails as shown below. Then re-attach the slat bearers to the side rails in position (a) with bolts, lock washers, flat washers, and screws. Caution: Do not over tighten bolts as this may loosen the threaded inserts in the side rails.



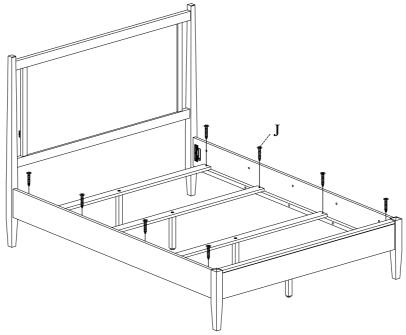
STEP 3: Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the position (a). Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



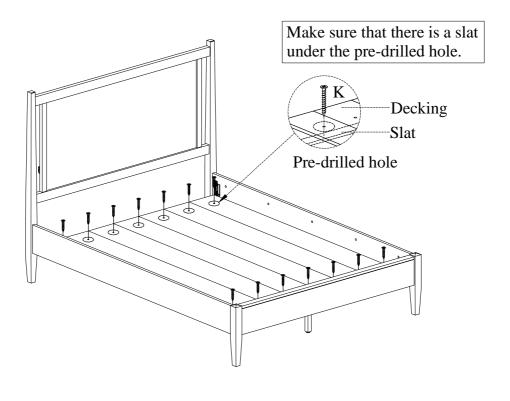
ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB

STEP 5: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 6. Remove the decking and attach slats to the slat bearers with wood screws (J).



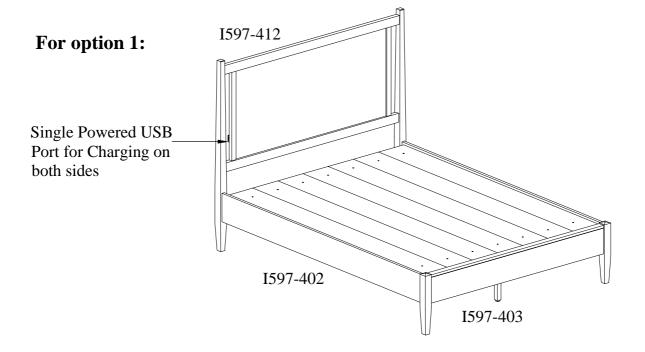
<u>STEP 6:</u> Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.

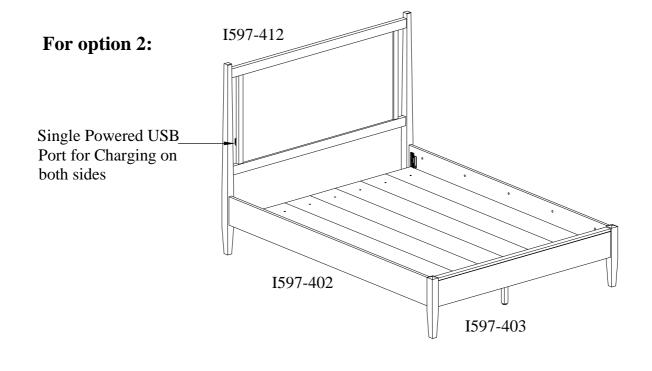




ITEM NO: I597-412 Queen Panel HB

I597-402 Queen Rails w/ DeckingI597-403 Queen Low Profile FB







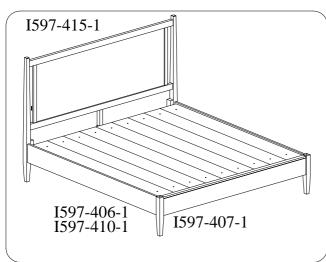
ITEM NO: I597-415-1 King Panel HB

I597-406-1 King Rails w/ Decking I597-410-1 Cal King Rails w/ Decking I597-407-1 King Low Profile FB

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### UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



HAR	RDWARE LIST: I597-415-1		
No.	Description	Sketch	Quantity
Α	Bolt Ø1/4" x 1-3/8"	9	14 PCS
В	Lock Washer Ø1/4"		14 PCS
C	Flat Washer Ø1/4" x 3/4"		14 PCS
D	Allen Wrench 4mm		1 PC

HAR	HARDWARE LIST: I597-406-1/410-1				
No.	Description	Sketch	Quantity		
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS		
F	Lock Washer Ø5/16"		8 PCS		
G	Flat Washer Ø5/16" x 5/8"	9	8 PCS		
Н	Hex Nut Ø5/16"	<b>@</b>	8 PCS		
I	Hex Wrench		1 PC		
J	Wood Screw M4 x 1-3/16"	Ommun>	12 PCS		
K	Wood Screw #4 x 3/4"(only for-406)	@mmm_	18 PCS		
K	Wood Screw #4 x 3/4"(only for-410)	Tumman-	16 PCS		
L	Wood Cap (only for 410)	$\emptyset$	8 PCS		
M	Bolt Ø1/4" x 1-1/4"	9	10 PCS		
N	Lock Washer Ø1/4"	<b>8</b>	10 PCS		
О	Flat Washer Ø1/4" x 3/4"	0	10 PCS		
P	Allen Wrench M4		1 PC		

# TOOLS REQUIRED (NOT PROVIDED) PHILLIPS SCREWDRIVER

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CON	COMPONENTS LIST: I597-415-1			
No.	Description	Sketch	Quantity	
1	Headboard		1 PC	
2	Left leg		1 PC	
3	Right leg	a ala	1 PC	
4	Wood Stretcher		1 PC	
5	Center Support Leg		1 PC	

CON	COMPONENTS LIST: I597-406-1				
No.	No. Description Sketch Quantity				
1	Bed rails		2 PCS		
2	Slats		6 PCS		
3	Decking		9 PCS		
4	Support Leg (for center rail)		3 PCS		
5	Center rail		1 PC		

CON	COMPONENTS LIST: I597-410-1			
No.	Description	Sketch	Quantity	
1	Bed rails	1	2 PCS	
2	Slats		6 PCS	
3	Decking		8 PCS	
4	Support Leg (for center rail)		3 PCS	
5	Center rail		1 PC	

COMPONENTS LIST: I597-407-1				
No. Description Sketch Quantity				
1	Footboard (FB)		1 PC	

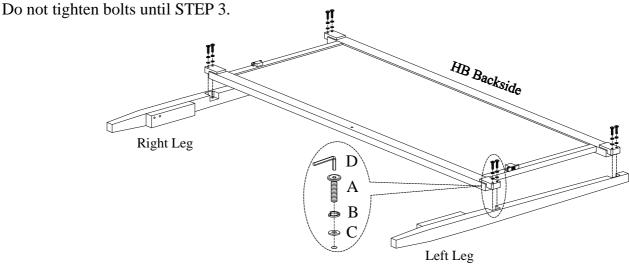
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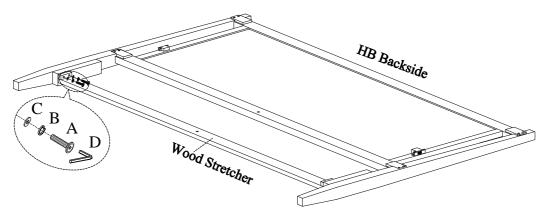
ITEM NO: I597-415-1 King Panel HB

I597-406-1 King Rails w/ DeckingI597-410-1 Cal King Rails w/ DeckingI597-407-1 King Low Profile FB

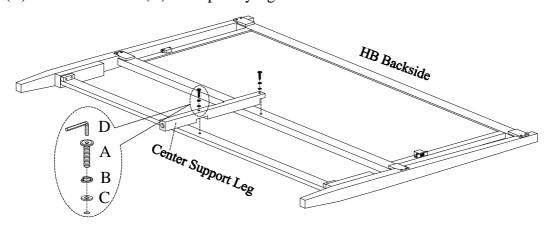
<u>STEP 1:</u> Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts (A), lock washers (B) and flat washers (C) as shown below.



<u>STEP 2:</u> Attach the wood stretcher to the legs by using 4 bolts (A), lock washers (B) and flat washers (C).



STEP 3: Attach the center support leg to headboard and wood stretcher by using 2 bolts (A), lock washers (B) and flat washers (C). Completely tighten all bolts.

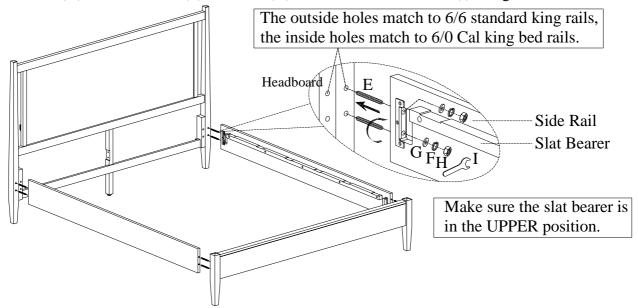




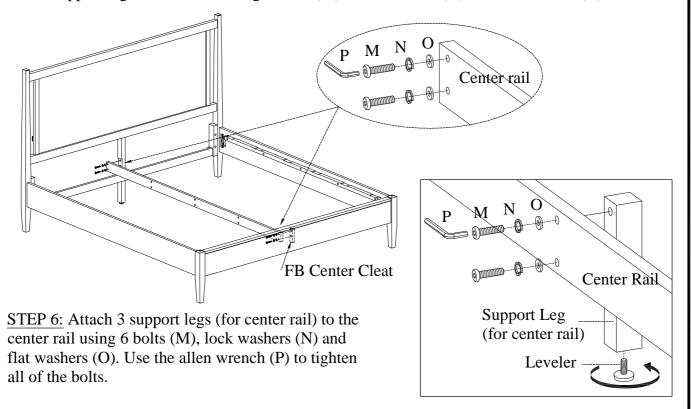
ITEM NO: I597-415-1 King Panel HB

I597-406-1 King Rails w/ DeckingI597-410-1 Cal King Rails w/ DeckingI597-407-1 King Low Profile FB

<u>STEP 4:</u> Screw the bolts (E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washers (G), lock washers (F) and nuts (H). Then use a hex wrench (I) to tighten all the nuts.



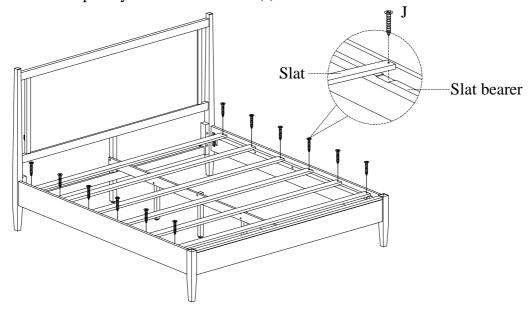
<u>STEP 5:</u> The standard king center rail is in the King rails carton, and the Cal king center rail is in the Cal King rails carton. Attach the appropriate center rail to the center cleat of footboard and center support leg of headboard using 4 bolts (M), lock washers (N) and flat washers (O).



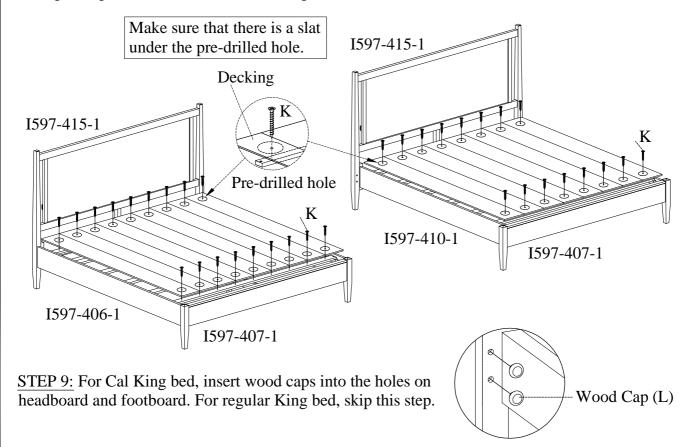
ITEM NO: I597-415-1 King Panel HB

I597-406-1 King Rails w/ DeckingI597-410-1 Cal King Rails w/ DeckingI597-407-1 King Low Profile FB

<u>STEP 7:</u> Arrange slats on the slat bearers. Make sure the slats are placed within the notches of each bearer and secured completely with wood screws (J).

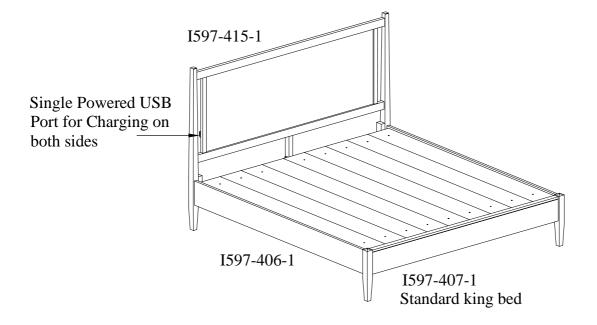


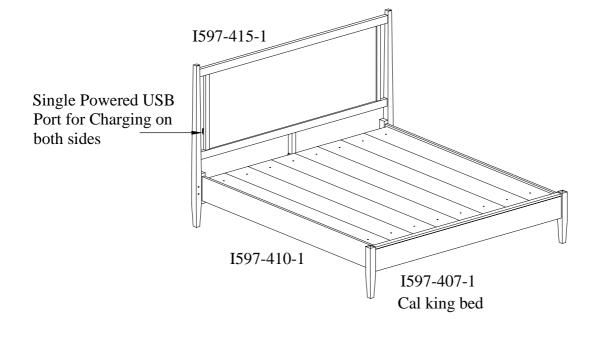
<u>STEP 8:</u> Put the decking over the slats, secure decking to the slats with wood screws (K) through the pre-drilled holes in the decking as shown below.



ITEM NO: I597-415-1 King Panel HB

I597-406-1 King Rails w/ DeckingI597-410-1 Cal King Rails w/ DeckingI597-407-1 King Low Profile FB







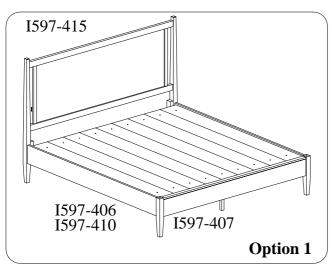
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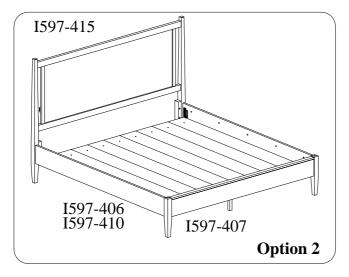
### UNIT SHOULD BE INSTALLED BY 2 OR MORE PERSONS.



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TOOLS REQUIRED (NOT PROVIDED)

PHILLIPS SCREWDRIVER



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ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

HAF	HARDWARE LIST: I597-415			
No.	Description	Sketch	Quantity	
Α	Bolt Ø1/4" x 1-3/8"	9	8 PCS	
В	Lock Washer Ø1/4"		8 PCS	
C	Flat Washer Ø1/4" x 3/4"		8 PCS	
D	Allen Wrench 4mm		1 PC	

HAF	HARDWARE LIST: I597-406/410			
No.	Description	Sketch	Quantity	
Е	Hanger Bolt Ø5/16" x 3-1/8"		8 PCS	
F	Lock Washer Ø5/16"		8 PCS	
G	Flat Washer Ø5/16" x 5/8"	0	8 PCS	
Н	Hex Nut Ø5/16"	<b>@</b>	8 PCS	
I	Hex Wrench		1 PC	
J	Wood Screw M4 x 1-3/16"	Ommun_	10 PCS	
K	Wood Screw #4 x 3/4"(only for-406)	@mmm_	18 PCS	
L	Wood Cap (only for 410)	0	8 PCS	
M	Wood Screw #4 x 3/4"(only for-410)	@mmm_	16 PCS	

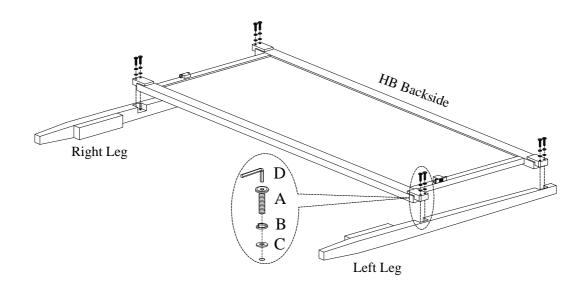
COMPONENTS LIST: I597-415			
No.	Description	Sketch	Quantity
1	Headboard		1 PC
2	Left leg		1 PC
3	Right leg	a a last	1 PC

COMPONENTS LIST: I597-406			
No.	Description	Sketch	Quantity
1	Bed rails	0	2 PCS
2	Slats		5 PCS
3	Decking		9 PCS

COMPONENTS LIST: I597-410			
No.	Description	Sketch	Quantity
1	Bed rails	0	2 PCS
2	Slats	-	5 PCS
3	Decking		8 PCS

COMPONENTS LIST: I597-407			
No.	Description	Sketch	Quantity
1	Footboard		1 PC
2	Support Leg (for slats)	<b>0</b> ←──→	5 Set

<u>STEP 1:</u> Lay the headboard face down on a soft surface. Attach the left leg and right leg to headboard by using 8 bolts(A), lock washers(B) and flat washers(C) as shown below. Completely tighten all bolts.



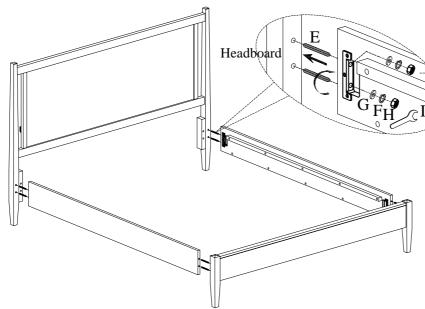


ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

### For option 1:

<u>STEP 2:</u> Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the UPPER position. Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.



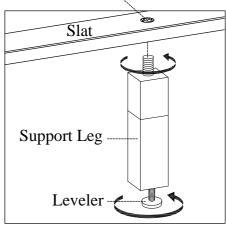
Make sure the slat bearer is in the UPPER position.

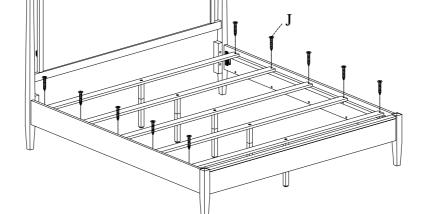
Side Rail Slat Bearer

This End Up

STEP 3: Attach the support legs with leveler to the slats. Adjust the levelers on bottom of support legs when necessary.

STEP 4: Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 5. Remove the decking and attach slats to the slat bearers with wood screws (J).

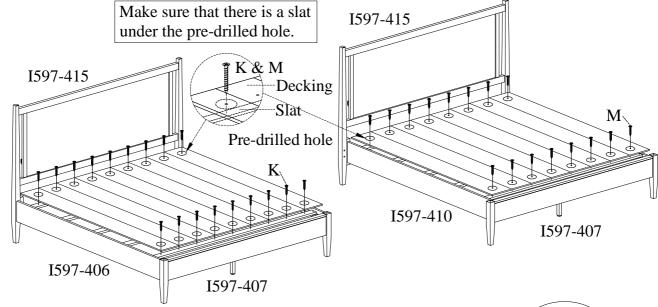




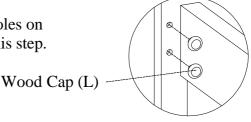
ITEM NO: I597-415 King Panel HB

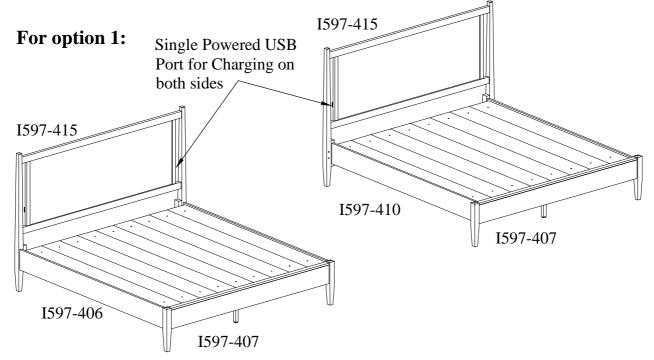
I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

<u>STEP 5:</u> Put the decking over the slats, secure decking to the slats with wood screws (K & M) through the pre-drilled holes in the decking as shown below.



<u>STEP 6:</u> For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.





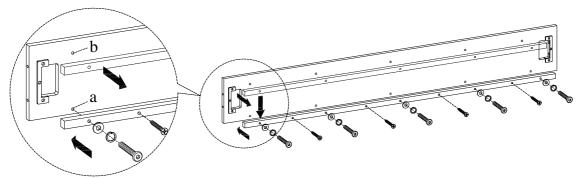


ITEM NO: I597-415 King Panel HB

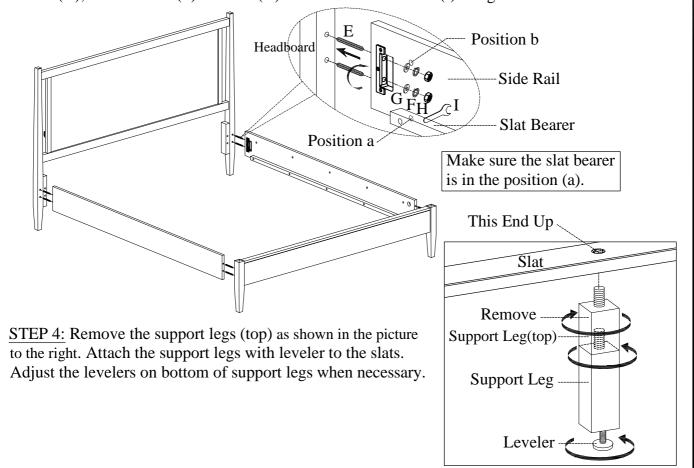
I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

### For option 2:

<u>STEP 2:</u> The slat bearers have been attached in position (b) approximately 2" from the top of the side rails for the Option 1 configuration. The slat bearers must be moved into position (a) based on this bed configuration. Remove the bolts and screws from the slat bearers and side rails as shown below. Then re-attach the slat bearers to the side rails in position (a) with bolts, lock washers, flat washers, and screws. **Caution: Do not over tighten bolts as this may loosen the threaded inserts in the side rails.** 

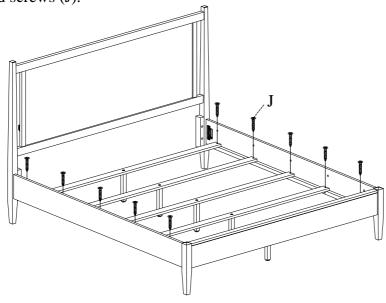


STEP 3: Screw the bolts(E) into HB & FB. Make sure the slat bearer is in the position (a). Align the bolts with the holes in the end of side rails and attach the side rails to HB & FB using flat washer(G), lock washers(F) and nuts(H). Then use a hex wrench(I) to tighten all the nuts.

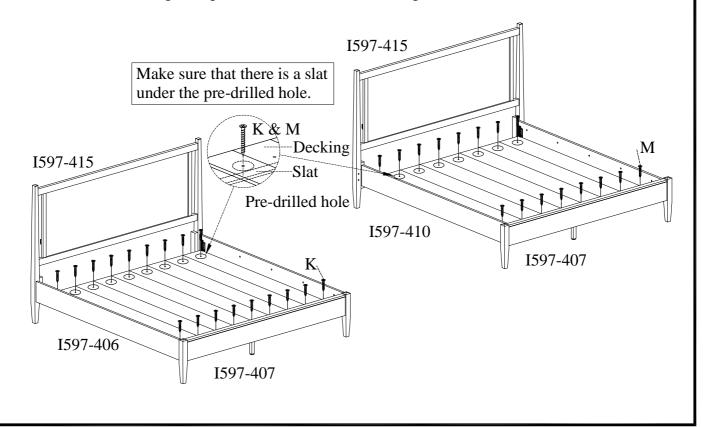


ITEM NO: I597-415 King Panel HB
I597-406 King Rails w/ Decking
I597-410 Cal King Rails w/ Decking
I597-407 King Low Profile FB

<u>STEP 5:</u> Arrange slats on the slat bearers and then lay the decking on top of the slats. Make sure the top and bottom slats are situated underneath the pre-drilled holes as shown in STEP 6. Remove the decking and attach slats to the slat bearers with wood screws (J).



<u>STEP 6:</u> Put the decking over the slats, secure decking to the slats with wood screws (K & M) through the pre-drilled holes in the decking as shown below.





ITEM NO: I597-415 King Panel HB

I597-406 King Rails w/ DeckingI597-410 Cal King Rails w/ DeckingI597-407 King Low Profile FB

<u>STEP 7:</u> For Cal King bed, insert wood caps into the holes on headboard and footboard. For regular King bed, skip this step.

